

APV SW4 DN25-100, 1"-4"

SINGLE SEAT AND CHANGE-OVER VALVE

SAFETY AGAINST EXPLOSION - FOR SPECIFIC ATEX-APPLICATIONS



FORM NO.: H330045 REVISION: GB-1-ATEX

READ AND UNDERSTAND THIS MANUAL PRIOR TO OPERATING OR SERVICING THIS PRODUCT.



Scan for SW4 Valve
Maintenance Video



We,

DESIGN CENTER/MANUFACTURER:

SPX Flow Technology Germany GmbH
Gottlieb-Daimler-Str. 13, D-59439 Holzwickede

MANUFACTURING FACILITY:

SPX Flow Technology Poland sp. z o.o.
Rolbieskiego 2, 85-862 Bydgoszcz, Poland

AUTHORIZED REPRESENTATIVE:
(for UKCA)

SPX Flow Europe Ltd.
Part Ground floor, Alexander House
4 Station Road Cheadle Hulme
UK SK8 5AE United Kingdom

declare under our sole responsibility that the

APV SW4 Single Seat & Change-Over Valves DN25-DN100, 1"-4" – ATEX Zone 1

Explosion subcategory / Equipment marking:
II 2 G Ex h IIB T6...T3 Gb
0 °C ≤ Ta ≤ +55 °C

meet the requirements of the
Machinery Directive 2006/42/EC

& EN ISO 12100-2010, DIN EN ISO 14159-2008-7, DIN EN 1672-2-2009-07

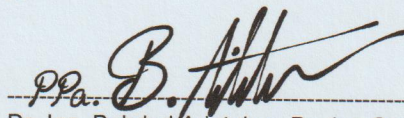
ATEX Directive 2014/34/EU

& EN ISO 80079-36:2016, EN ISO 80079-37:2016

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Holzwickede, Dez. 2023



Dr.-Ing. Behdad Ariatabar, Design Center Lead - Valves

meet the requirements of the

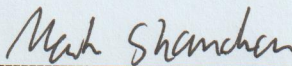
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Equipment and Protective Systems Intended for Use in Potentially Explosive Atmospheres
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Manchester, Dez. 2023



Mark Shanahan, VP Finance N&H Solutions

We,

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MANUFACTURING FACILITY:	SPX Flow Technology Poland sp. z o.o. Rolbieskiego 2, 85-862 Bydgoszcz, Poland
AUTHORIZED REPRESENTATIVE: (for UKCA)	SPX Flow Europe Ltd. Part Ground floor, Alexander House 4 Station Road Cheadle Hulme UK SK8 5AE United Kingdom

declare under our sole responsibility that the

APV SW4 Single Seat & Change-Over Valves DN25-DN100, 1"-4" – ATEX Zone 1
equipped with the Control Unit IECEx CU ex ia (Zone 1)

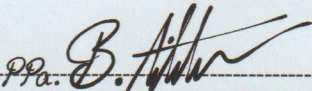
Explosion subcategory / Equipment marking:
II 2 G Ex h ia IIB T4...T3 Gb
0 °C ≤ Ta ≤ +55 °C

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& EN ISO 12100-2010, DIN EN ISO 14159-2008-7, DIN EN 1672-2-2009-07

Electromagnetic Compatibility Directive 2014/30/EU
& protection class IP 67 EN 60529, EN 61000-6-2, EN 61000-6-4, EN 60068-2-6
RoHS Directive 2011/65/EU

ATEX Directive 2014/34/EU
& EN ISO 80079-36:2016, EN ISO 80079-37:2016
& IEC 60079-0:2017, IEC 60079-11:2011 (Control Unit)
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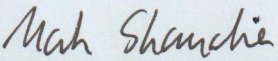

Dr.-Ing. Behdad Ariatabar, Design Center Lead - Valves

meet the requirements of the
Supply of Machinery (Safety) Regulations 2008 No. 1597 & BS harmonized standards

Electromagnetic Compatibility Regulations 2016 No. 1091 & BS harmonized standards
Restriction of Use of Certain Hazardous Substances in Electrical and Electronic Equipment
Regulation 2012 No. 3032

Equipment and Protective Systems Intended for Use in Potentially Explosive Atmospheres
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**AUTHORIZED REPRESENTATIVE:
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Part Ground floor, Alexander House
4 Station Road Cheadle Hulme
UK SK8 5AE United Kingdom

declare under our sole responsibility that the

**APV SW4 Single Seat & Change-Over Valves DN25-DN100, 1"-4" – ATEX Zone 1
equipped with the Control Unit CU4, CU4plus – ATEX Zone 2 Gas Applications**

Explosion subcategory / Equipment marking:

II 3 G Ex h ec IIB T4...T3 Gc
0 °C ≤ Ta ≤ +55 °C

**meet the requirements of the
Machinery Directive 2006/42/EC**

& EN ISO 12100-2010, DIN EN ISO 14159-2008-7, DIN EN 1672-2-2009-07

Electromagnetic Compatibility Directive 2014/30/EU

& protection class IP 67 EN 60529, EN 61000-6-2, EN 61000-6-4, EN 60068-2-6

RoHS Directive 2011/65/EU**ATEX Directive 2014/34/EU**

& EN ISO 80079-36:2016, EN ISO 80079-37:2016

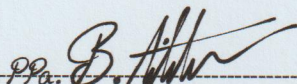
& EN 60079-0:2018, EN 60079-7:2015/A1:2018

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Holzwickede, Dez. 2023


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Supply of Machinery (Safety) Regulations 2008 No. 1597 & BS harmonized standards

Electromagnetic Compatibility Regulations 2016 No. 1091 & BS harmonized standards

**Restriction of Use of Certain Hazardous Substances in Electrical and Electronic Equipment
Regulation 2012 No. 3032**

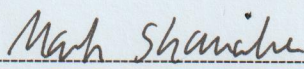
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Mark Shanahan, VP Finance N&H Solutions

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1. General Terms

This instruction manual applies for APV SW4 single seat and change-over valves in the nominal dimensions DN 25-100, 1"-4" for use in specific ATEX applications (according to Directive 2014/34/EU).

This instruction manual should be read carefully by the competent operating and maintenance personnel.

We point out that we will not accept any liability for damage or malfunctions resulting from the non-compliance with this instruction manual.

Descriptions and data given herein are subject to technical changes.

2. General Safety

2.1 Symbols



Caution!

The technical safety symbol draws your attention to important directions for operating safety. You will find it wherever the activities described are bearing health hazards and risks for persons and / or material assets.



Important Note!

Critical technical information.



Caution!

This symbol draws your attention to important directions which have to be observed for the operation in explosive areas.

2.2 Safety Instructions



Opening of the actuators is strictly forbidden. Danger to health and life!

Actuators and upper shafts which are no longer used and/or are defective must be disposed in professional manner.

Defective actuators and upper shafts must be returned to your SPX FLOW company for their professional disposal and free of charge for you.

Please address to your local SPX FLOW company.



Actuators must be replaced after 250,000 operating cycles or after 10 years at the latest. Contact SPX FLOW or your distributor for replacement.

2. General Safety

2.2 Safety Instructions



- Never touch the valve or pipelines during hot liquid or sterilisation processes!



- Disconnect electric and pneumatic connections, e.g. before maintenance.



- Before any maintenance work, depressurize the line and cleaning system and discharge the lines if possible.



- Observe Service Instructions to ensure safe maintenance of the valve.



- Connections which are not used must be sealed by a plug!



- The safe discharge of the cleaning liquids must be ensured.



- The valves must be assembled, disassembled and reassembled only by persons who have been trained in the valves or by SPX FLOW service team members. If necessary, contact your local SPX FLOW representative.

3. Instructions for Safe Use in Potentially Explosive Areas

3.1. Responsibility for ATEX certification - scope of supply

SPX FLOW will be held responsible only for the valves supplied and selected according to the operating conditions indicated by the customer or end user and as stated in the order confirmation. If in doubt, contact your local supplier.

All other assembled equipment and devices must have a separate certification of at least the same or higher grade of protection as the valve, provided by the supplier(s) of that equipment and devices. The complete unit must be certified separately by the final assembling manufacturer and must have a separate name plate supplied by the unit manufacturer.

3.2. Safety Instructions

Installation, connection, start-up, maintenance and repair work must only be carried out by qualified personnel.

The following aspects must be observed:

- The instructions of this manual together with all relevant instructions for the components, equipment and installations installed.
- Warnings and installations fixed to the components.
- The specific regulations for and requirements to the system in which the valve is installed.
- The currently valid regional, national and international regulations.
- Any special requirement and national legislation relative to the use of flammable liquids or tools, e.g. the risk of ignition in case of spark formation, must be observed.



3. Instructions for Safe Use in Potentially Explosive Areas



It must be ensured that the group, the category and the temperature class of the valve complies with the minimum requirements of the operating environment!



Inflammable gas mixtures or dust concentrations in connection with hot, operational and movable parts of the valve can lead to serious or fatal injury!



It is recommended to perform installation, service and maintenance work in the absence of potentially explosive atmosphere in order to safeguard against unforeseen hazards. In accordance with Annex A of EN 1127-1:2019, it is allowed to use steel tools which can only cause single sparks in ATEX Zones 1 and 2 environment for such activities. In case of doubt, spark-resistant tools must be used!



Welding when necessary, shall always be carried out in the absence of explosive atmosphere. In all cases of installation, service or maintenance activity, all the energy sources of SW4 valve shall be isolated.



Conductive connection to the pipeline must be provided. The integration into the internal potential equalisation must be guaranteed!



All non-conductive parts used in the SW4 valve follow the surface resistivity requirements of the applied harmonized standards. It is, however, recommended to clean such surface with a damp cloth and with slow rubbing motion during the presence of hazardous atmospheres.



If CIP cleaning is performed in hazardous areas, the temperatures of the cleaning liquids must comply with the temperature ranges as stated in the table 4.2 on page 10.

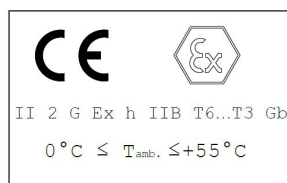
The standard SPX FLOW control unit series CU2, CU3, CU4 and the 8681 control top are not suited for use in ATEX environments!

4. Identification of valves, Temperature classes, Responsibilities

4.1. Identification for use in ATEX environment

4.1.1. ATEX Zone 1 - SW4 Valve with proximity switch holder

ATEX - identification:



Equipment group II

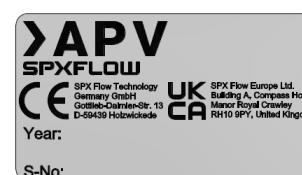
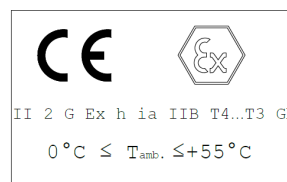
Explosion subcategory / Equipment marking
II 2 G Ex h IIB T6...T3 Gb

Ambient temperature
 $0^{\circ}\text{C} \leq T_{\text{amb.}} \leq +55^{\circ}\text{C}$

Temperature classes T6...T3 (according to table 4.2)

4.1.2. ATEX Zone 1 - SW4 Valve with IECEx CU ex ia Control Unit

ATEX - identification:



Equipment group II

Explosion subcategory / Equipment marking
II 2 G Ex h ia IIB T4...T3 Gb

Ambient temperature
 $0^{\circ}\text{C} \leq T_{\text{amb.}} \leq +55^{\circ}\text{C}$

Temperature classes T6...T3 (according to table 4.2)



SW4 valves equipped with a IECEx CU ex ia Control Unit can be used for temperature classes T4 & T3.

The intrinsically safe IECEx CU ex ia control unit is certified acc. to the IEC 60079-0, IEC 60079-11, admitted for use as Device of Category 2 (gas).

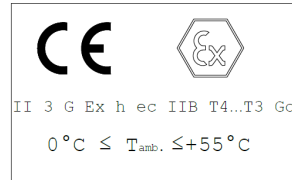


Reference is given to the **Instruction Manual** of the **APV Control Unit IECEx CU ex ia**.

4. Identification of valves, Temperature classes, Responsibilities

4.1.3. ATEX Zone 2 - SW4 Valve with ATEX Zone 2 CU4 / CU4plus Control Unit (Zone 2)

ATEX - identification:



Equipment group II

Explosion subcategory / Equipment marking
II 3 G Ex h ec IIB T4...T3 Gc

Ambient temperature
 $0^{\circ}\text{C} \leq T_{\text{amb.}} \leq +55^{\circ}\text{C}$

Temperature classes T4 (according to table 4.2)



SW4 valves equipped with CU4 or CU4plus ATEX Zone 2 control units can be used for temperature class T4.



Reference is given to the **Instruction Manuals** of the APV Control Units with the different inner designs:
CU4 ATEX Zone 2 Gas Applications
CU4plus ATEX Zone 2 Gas Applications

4. Identification of valves, Temperature classes, Responsibilities

4.2. Temperature classes and permissible temperatures



The valve surface temperature mainly depends on the temperature of the process media. Select the temperature class relative to the temperature of your process media from the following table:

Media temperature	$\leq 80\text{ }^{\circ}\text{C}$	$\leq 95\text{ }^{\circ}\text{C}$	$\leq 130\text{ }^{\circ}\text{C}$	up to 140 °C = Tmax. short-term
Temperature class	T6	T5	T4	T3



Under standard operating conditions the highest surface temperature will be comparably as high as the temperature of the medium plus a safety addition for local temperature increases. The valve must be completely free to the environment in order to provide for sufficient heat release.



All data (temperature classes) refer to an ambient temperature of 0°C and 55°C. If the ambient temperature is above 55°C, the temperature difference must be adjusted. In all cases, contact your responsible SPX FLOW representative!

4.3. Responsibilities



It is within the operator's responsibility to ensure that the specified product temperatures are not exceeded and that regular inspections and maintenance are carried out to provide for proper function of the valve.

5. Intended Use

The intended use as field of application of the APV SW4 single seat and change-over valves is the shut-off of line sections in the food and beverage industries as well as in pharmaceutical and chemical applications.



Caution!

The valve is suitable for use in hazardous areas as identified on the valve according to Directive 2014/34/EU.

Its use is permissible only within the admissible pressure and temperature margins and under consideration of chemical and corrosive influences.

Any use exceeding the margins and specifications set forth, is considered to be not intended.

Any damage resulting therefrom is not within the responsibility of the manufacturer. The user will bear the full risk.



Caution! Arbitrary, structural changes at the valves may affect safety as well as the intended functionality of the valves and are not permitted.



Note! SPX FLOW APV Valves (without safety function) are allocated to Category 1 and are evaluated as per Conformity Assessment Module A of the Pressure Equipment Directive 2014/68/EU. According to Article 13, the following allocation applies for the fluids processed in the valves.

Product media – Fluid group 2 – valves in all dimensions.

CIP-cleaning liquids – Fluid group 1 – valves in the dimensions $\leq$ DN100/4" can be used at temperatures up to 140 °C, valves in the dimensions $>$ DN100/4" at temperatures up to 100 °C.



Caution! The standard SW4 valve must not be used in aseptic applications.

SPX FLOW APV Valves are intended for use in the food and beverage industries, as well as in pharmaceutical and chemical applications.

Authorizations and External Approvals

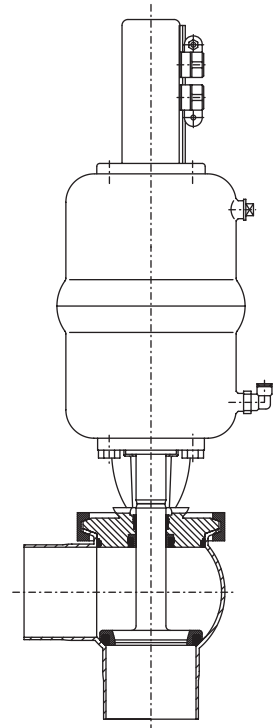
To view the certifications for this and other innovative SPX FLOW products, visit

<https://www.spxflow.com/en/apv/about-us/certifications/>

It is within the responsibility of the plant operator to evaluate and verify the suitability of SPX FLOW products for the intended purpose and service conditions, as well as to determine and follow the applicable laws for the intended applications and areas of application.

6. Mode of Operation

Single seat valve



6.1. General terms

Single seat and change-over valves APV SW4 have been developed for use in the brewing and beverage, dairy and food industries as well as for chemical and pharmaceutical applications.

The valves are designed for universal applications and stand out for their increased mechanical reliability and absolute ease of service.

The field of application of the APV SW4 valve is to shut off and to change over line sections.

- Operation by pneumatic actuator with air connection, reset by spring force.
- By different assembly of the actuator, the following designs are possible:
NC: actuator normally closed / air-to-raise, spring-to-lower
NO: actuator normally open / air-to-lower, spring-to-raise
- The inner parts of the actuator need not be serviced.

Proximity switches to signal the final position of the valve disc can be mounted to the proximity switch holder (PSH).



The use of valve position indicators which are approved for the application in explosive atmosphere is compulsory.



The use and operation of valve position indicators shall be evaluated by the operator of the installation!



For Zone 1 the SW4 valve can be equipped with a IECEx CU ex ia control unit.

Reference is given to the **Instruction Manual** of the APV Control Unit IECEx CU ex ia.



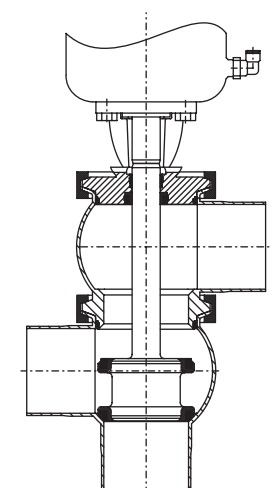
For ATEX Zone 2 the SW4 valve can be equipped with a CU4 / CU4plus Control Unit for ATEX Zone 2 Gas Applications.

Reference is given to the **Instruction Manuals** of the APV Control Units with the different inner designs:

CU4 ATEX Zone 2 Gas Applications

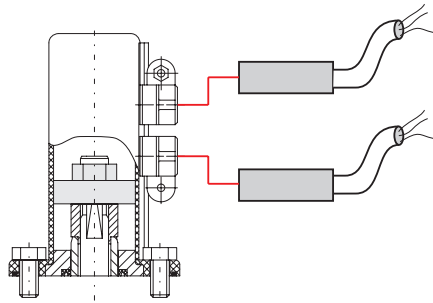
CU4plus ATEX Zone 2 Gas Applications

Change-over valve



7. Auxiliary Equipment

fig. 7.1.



7.1. Valve position indication for Zone 1 Valve with proximity switch holder

Proximity switches to signal the closed and open position of the valve can be installed at the proximity switch holder.

Caution!



The use of valve position indicators which are approved for the application in explosive atmospheres is compulsory!



The use and operation of valve position indicators shall be evaluated by the operator of the installation!

fig. 7.2.



7.2. Zone 1 IECEx CU ex ia Control Unit & Adapter

Caution!



Control units for the SW4 valves for use in potentially explosive areas shall be selected in coordination with SPX FLOW. We point out that we will not accept any liability for damage, malfunctions or harm of any kind resulting from SPX FLOW - unauthorized and/or arbitrary solutions determined by the user.

Designation	
	UF4/UFR4
Ø Air connection	6 mm
IECEx CU ex ia Control Unit	
IECEx CU ex ia	IECEx CU ex ia 1 S&T 24V H337798
IECEx CU ex ia Adapter	H332570



SW4 valves equipped with IECEx CU ex ia Control Unit (Zone 1) can be used for temperature classes T4 & T3. Please see table 4.2

7. Auxiliary Equipment

7.3. Zone 2 ATEX - CU4 / CU4plus Control Unit & Adapter

fig. 7.3.



Caution!

Control units for the SW4 valves for use in potentially explosive areas shall be selected in coordination with SPX FLOW. We point out that we will not accept any liability for damage, malfunctions or harm of any kind resulting from SPX FLOW - unauthorized and/or arbitrary solutions determined by the user.

The following different designs are available:

CU4 Direct Connect CU41 S DC ATEX 3 G	H345513
CU4 Direct Connect CU41 S DC M12 ATEX 3 G	H345514
CU4 AS-interface extended CU41 S AS-I ATEX 3 G	H345511
CU4 AS-interface extended CU41 S AS-I M12 ATEX 3 G	H345512

CU4plus Direct Connect CU41PLUS S DC ATEX 3 G	H345720
CU4plus Direct Connect CU41PLUS S DC M12 ATEX 3 G	H345721
CU4plus AS-interface CU41PLUS S AS-I ATEX 3 G	H345718
CU4plus AS-interface CU41PLUS S AS-I M12 ATEX 3 G	H345719
CU4plus IO-Link CU41PLUS S M12 IO-LINK ATEX 3 G	H347994

An adapter is required to install the control unit on the SW4 valve.

CU4 CU S-adapter ATEX Zone 2	CU41-S-adapter cpl. H320474
CU4 plus CU S-adapter ATEX Zone 2	CU41plus-S-adapter cpl. H333143



SW4 valves equipped with CU4 or CU4plus ATEX Zone 2 control units can be used for temperature class T4. Please see table 4.2.

8. Cleaning

8.1. Cleaning recommendation

- Flow passages

The passages of the valve are cleaned by the cleaning liquid during cleaning of the connected pipelines.

Depending on the degree and substances of soiling, cleaning liquids, times and processes must be scheduled for the individual application.



Caution!

The cleaning liquid applied must be compatible with the respective seal material.



Caution!

All non-conductive parts used in the UF4/UFR4 valve follow the surface resistivity requirements of the applied harmonized standards. It is, however, recommended to clean such surfaces with a damp cloth and with slow rubbing motion during the presence of hazardous atmospheres.

9. Installation and Commissioning

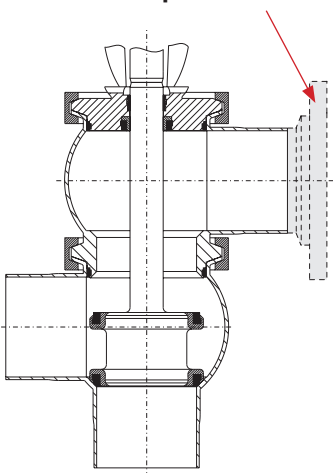
9.1. General terms

- Installation must be undertaken in such a way that liquids can drain off and should preferably be carried out in vertical position.

fig. 9.

Change-over valve

Separate connection



Caution!

Conductive connection to the pipeline must be provided. The integration into the internal potential equalisation must be guaranteed!



Caution!

During installation, assembly and before first startup:

Ensure that all the moving parts are free from solid particles such as dust or metal pieces. Solid particles may produce potential risks of ignition due to mechanical sparks or rise in temperature as a result of friction.

- Single seat valve:



Except for the single seat valves with SWE41 and SWE42 housing configurations, the valve housing can be welded direct into the pipeline system (completely dismantable valve insert).

- Change-over valve:

The upper housing is connected with the pipeline via a flange or clamp connection in detachable manner (see fig. 9.).



Note! Observe Welding Instructions 9.2.

9. Installation and Commissioning



Caution!

Before first startup:

- Actuate the valve by applying compressed air. The opening and closing processes must run smoothly.
- Check the function of the control unit or valve position indication.
- Check for possible leakages during commissioning. Replace defective seals.

9.2. Welding Instructions



Caution!

It is recommended to perform installation, service and maintenance work in the absence of potentially explosive atmosphere in order to safeguard against unforeseen hazards. In accordance with Annex A of EN 1127-1:2019, it is allowed to use steel tools which can only cause single sparks in ATEX Zones 1 and 2 environment for such activities. In case of doubt, spark-resistant tools must be used!



Welding when necessary, shall always be carried out in the absence of explosive atmosphere. In all cases of installation, service or maintenance activity, all the energy sources of the SW4 valve shall be isolated.

Shut-off valve:

- Before welding of the valve, the valve insert must be dismantled from the housing. Careful handling to avoid damage to the parts is necessary.

Change-over valve:

- Before welding of the valves, the valve insert must be dismantled from the housing. The lower housing seal must be removed. Careful handling to avoid damage to the parts is necessary.



Caution! Handle and store the valve insert carefully to avoid damaging the parts.

- Welding should only be carried out by certified welders (DIN EN ISO 9606-1) (seam quality DIN EN ISO 5817).
- The welding of the valve housings must be undertaken in such a way that the valve body is not deformed.
- The preparation of the weld seam up to 3 mm thickness must be carried out as a square butt joint without air. Consider shrinkage!
- TIG orbital welding is recommended.



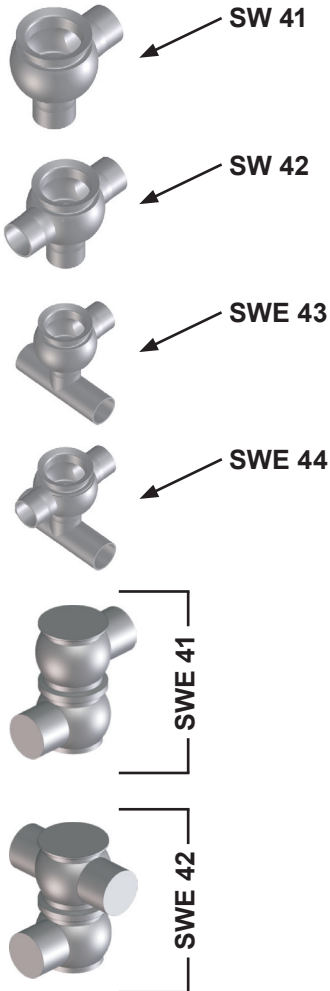
Caution! After welding the valve housing or mating flanges, and after performing any work on the piping, do not operate the valves until the corresponding areas of the installation and piping have been cleaned and welding residue has been removed. If the piping is not cleaned before operation, welding residue and dirt particles can settle in the valves and cause damage to the valves and seals.

- If these welding instructions are not followed, any resulting damage will not be covered by the warranty.
- Welding directives for aseptic applications shall be drawn from the AWS/ANSI Directives and EHEDG Guidelines.

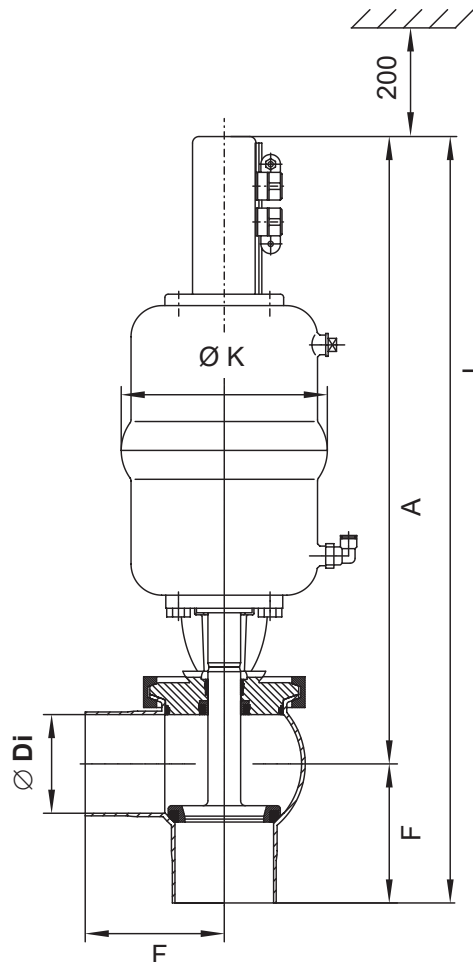
10. Dimensions / Weights

10.1. SW4 Single seat valve

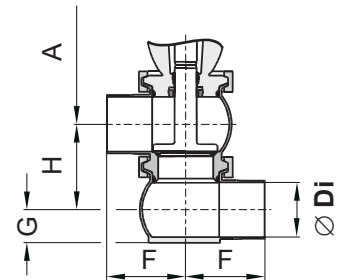
Housing variants



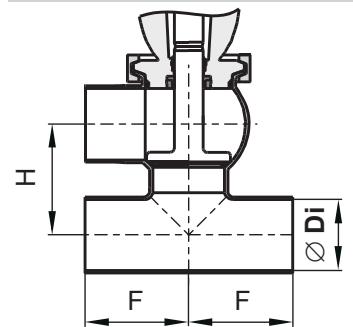
Single seat valve with valve position indication



SWE 41/42



SWE 43/44

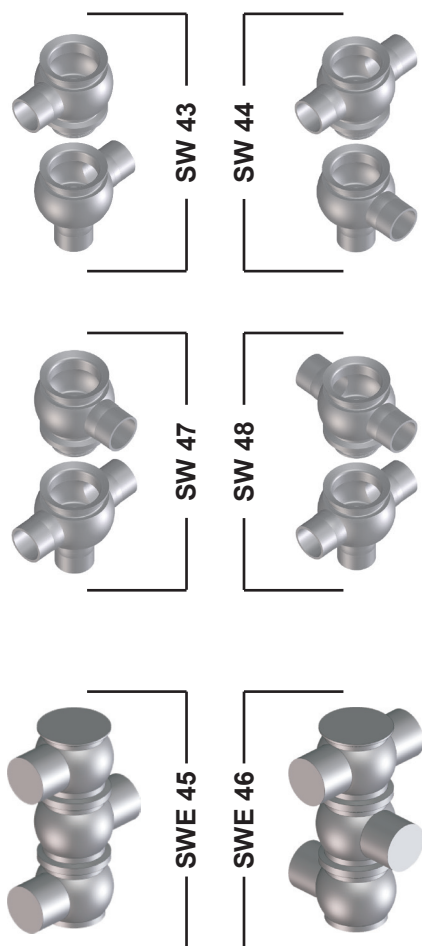


Dimensions in mm								Weights in kg
DN	A	L	Ø Di	F	G	H	Ø K	
25	338	388	26	50	18	54	86	4
40	342	409	38	67	24	66	86	4
50	379	451	50	72	32	78	126	6
65	387	472	66	85	40	94	126	6
80	440	438	81	98	47,5	109	189	12
100	450	561	100	111	57	128	189	14
Inch								
1"	336	386	22,6	50	16,3	50,6	86	4
1,5"	340	407	34,9	67	22,4	62,9	86	4
2"	378	450	47,6	72	30,8	75,6	126	6
2,5"	384	469	60,3	85	37,2	88,3	126	6
3"	435	525	72,9	90	43,5	100,9	189	12
4"	448	559	97,6	111	55,8	125,6	189	14

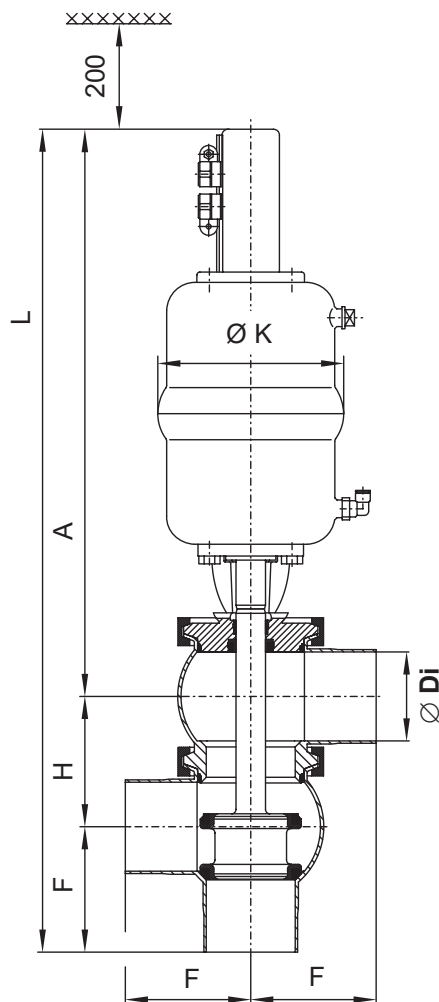
10. Dimensions / Weights

10.2. SW4 Change-over valve

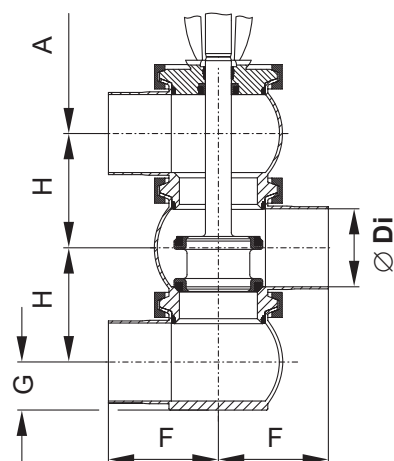
Housing variants



Change-over valve with valve position indication



SWE 45/46



Dimensions in mm								Weight in kg
DN	A	L	Ø Di	F	G	H	Ø K	
25	338	442	26	50	18	54	86	6
40	342	475	38	67	24	66	86	6
50	379	529	50	72	32	78	126	8
65	387	566	66	85	40	94	126	8
80	440	647	81	98	47,5	109	189	15
100	450	689	100	111	57	128	189	17
Inch								
1"	336	437	22,6	50	16,3	50,6	86	6
1,5"	340	470	34,9	67	22,4	62,9	86	6
2"	378	526	47,6	72	30,8	75,6	126	8
2,5"	384	557	60,3	85	37,2	88,3	126	8
3"	435	626	72,9	90	43,5	100,9	189	15
4"	448	685	97,6	111	55,8	125,6	189	17

10. Dimensions/Weights

10.3. SW4 Single seat valve with IECEx CU ex ia Control Unit (Zone 1)

housing variants



SW 41



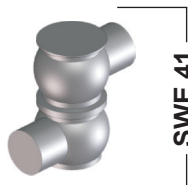
SW 42



SWE 43



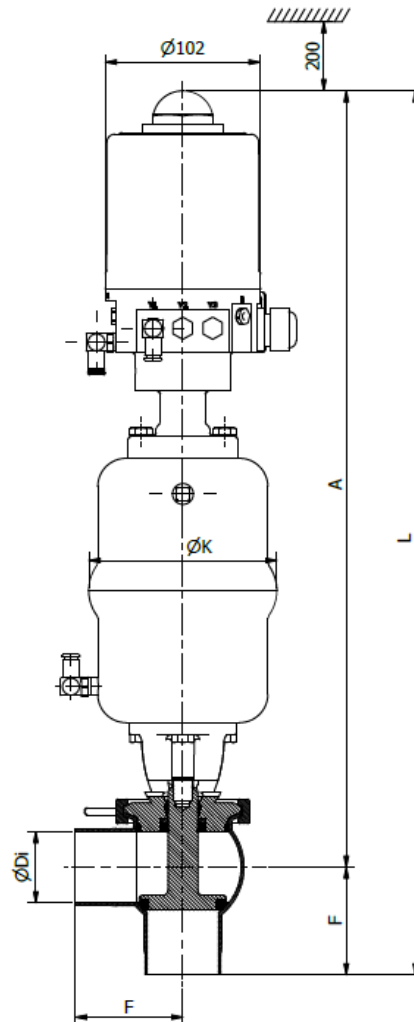
SWE 44



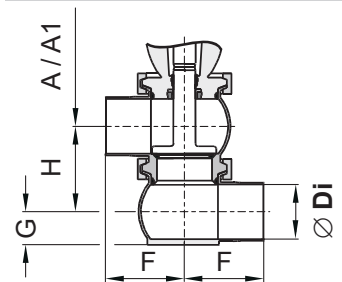
SWE 41



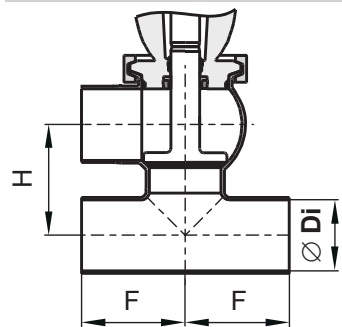
SWE 42



SWE 41/42



SWE 43/44

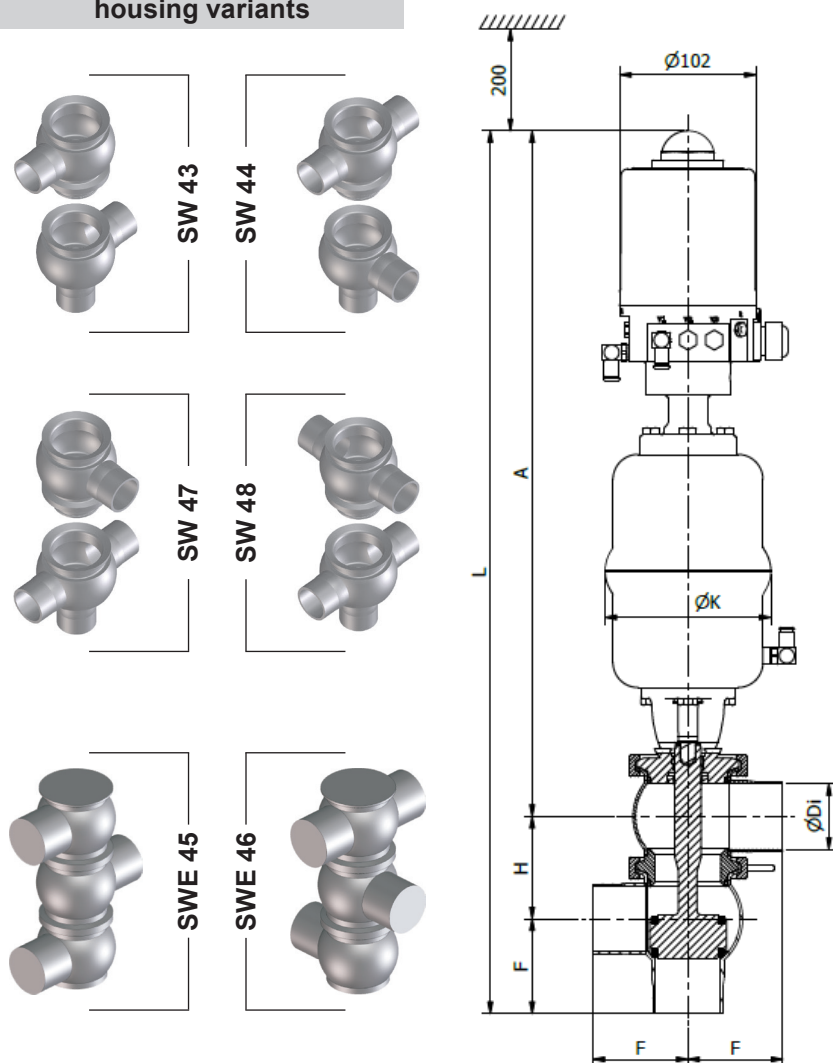


Dimensions in mm										Weight in kg
DN	A	L	Ø Di	F	G	H	Ø K	A1	L1	
25	475	525	26	50	18	54	86	338	388	8
40	479	546	38	67	24	66	86	342	409	8,5
50	516	588	50	72	32	78	126	379	451	10,5
65	524	609	66	85	40	94	126	387	472	11
80	577	675	81	98	47,5	109	189	440	438	17,5
100	587	698	100	111	57	128	189	450	561	19
Inch										
1"	473	523	22,6	50	16,3	50,6	86	336	386	8
1,5"	477	544	34,9	67	22,4	62,9	86	340	407	8,5
2"	515	587	47,6	72	30,8	75,6	126	378	450	10,5
2,5"	521	606	60,3	85	37,2	88,3	126	384	469	11
3"	572	662	72,9	90	43,5	100,9	189	435	525	17,5
4"	585	696	97,6	111	55,8	125,6	189	448	559	19

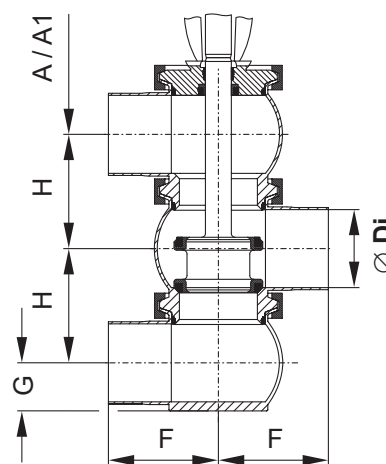
10. Dimensions/Weights

10.4. SW4 Change-over valve with IECEx CU ex ia Control Unit (Zone 1)

housing variants



SWE 45/46



Dimensions in mm										Weight in kg
DN	A	L	Ø Di	F	G	H	Ø K	A1	L1	
25	475	579	26	50	18	54	86	338	442	10
40	479	612	38	67	24	66	86	342	475	10
50	516	666	50	72	32	78	126	379	529	12
65	524	703	66	85	40	94	126	387	566	12
80	577	784	81	98	47,5	109	189	440	647	19
100	587	826	100	111	57	128	189	450	689	21
Inch										
1"	473	574	22,6	50	16,3	50,6	86	336	437	10
1,5"	477	607	34,9	67	22,4	62,9	86	340	470	10
2"	515	663	47,6	72	30,8	75,6	126	378	526	12
2,5"	521	694	60,3	85	37,2	88,3	126	384	557	12
3"	572	763	72,9	90	43,5	100,9	189	435	626	19
4"	585	822	97,6	111	55,8	125,6	189	448	685	21

10. Dimensions/Weights

10.5. SW4 Single seat valve with CU4/CU4plus ATEX Control Unit (Zone 2)

housing variants



SW 41



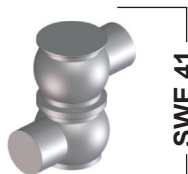
SW 42



SWE 43



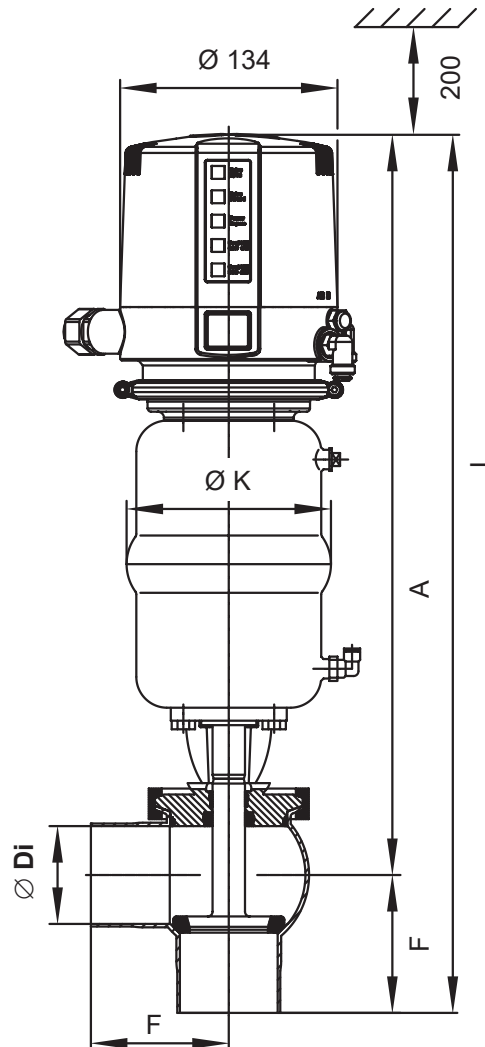
SWE 44



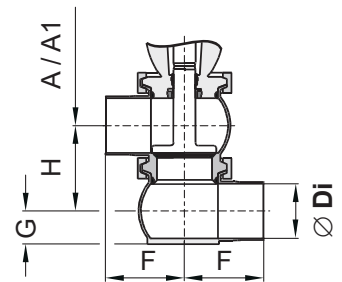
SWE 41



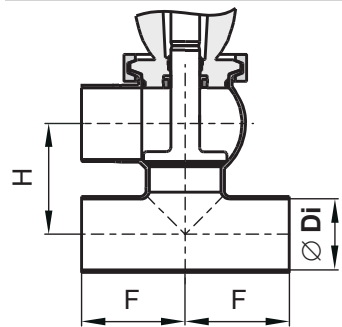
SWE 42



SWE 41/42



SWE 43/44

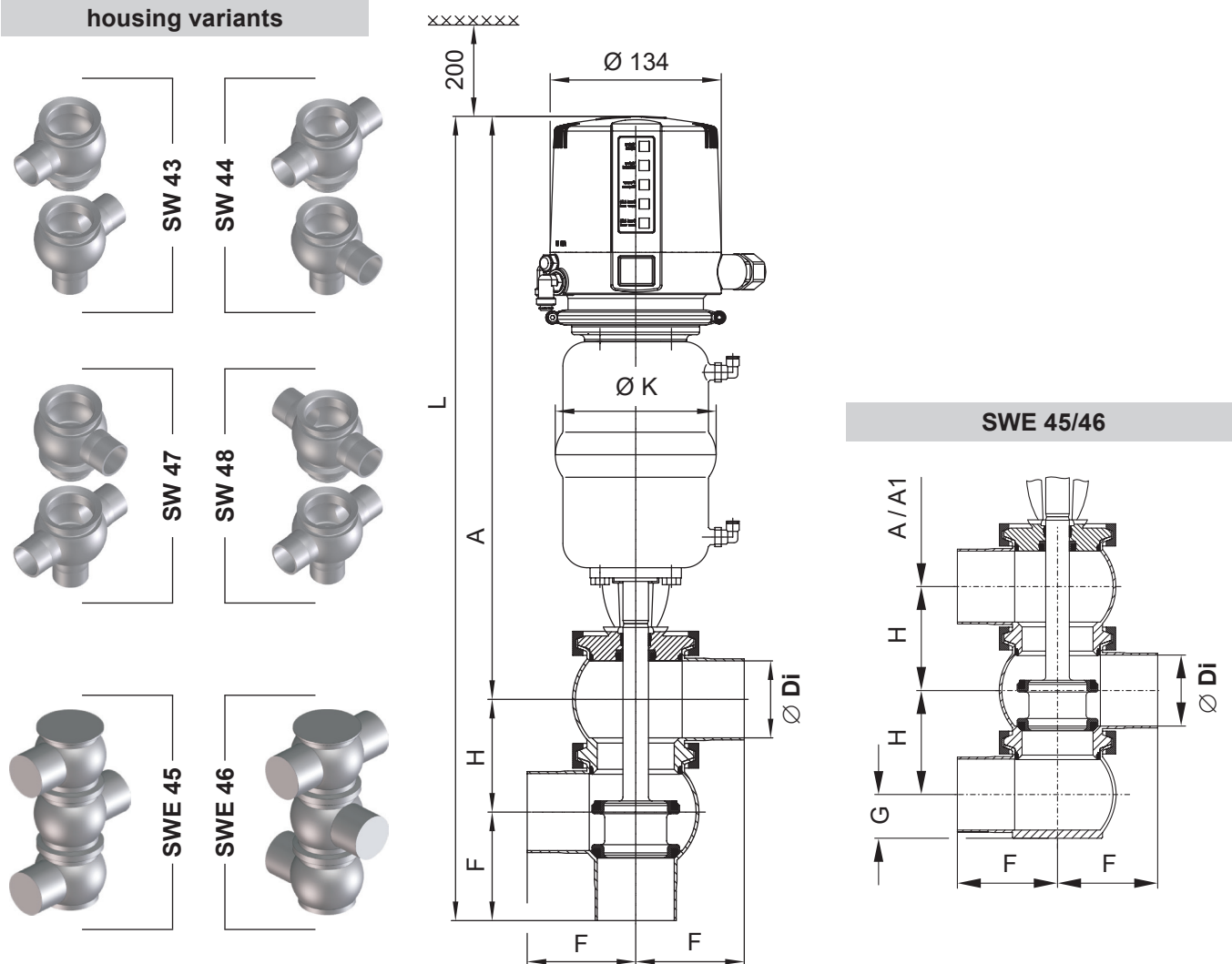


Dimensions in mm										Weight in kg
DN	A	L	Ø Di	F	G	H	Ø K	A1	L1	
25	410	460	26	50	18	54	86	338	388	5
40	414	481	38	67	24	66	86	342	409	5
50	451	523	50	72	32	78	126	379	451	7
65	459	544	66	85	40	94	126	387	472	7
80	512	610	81	98	47,5	109	189	440	438	13
100	522	633	100	111	57	128	189	450	561	15
Inch										
1"	408	458	22,6	50	16,3	50,6	86	336	386	5
1,5"	412	479	34,9	67	22,4	62,9	86	340	407	5
2"	450	522	47,6	72	30,8	75,6	126	378	450	7
2,5"	456	541	60,3	85	37,2	88,3	126	384	469	7
3"	507	597	72,9	90	43,5	100,9	189	435	525	13
4"	520	631	97,6	111	55,8	125,6	189	448	559	15

10. Dimensions/Weights

10.6. SW4 Change-over valve with CU4/CU4plus ATEX Control Unit (Zone 2)

housing variants



Dimensions in mm										Weight in kg
DN	A	L	Ø Di	F	G	H	Ø K	A1	L1	
25	410	514	26	50	18	54	86	338	442	7
40	414	547	38	67	24	66	86	342	475	7
50	451	601	50	72	32	78	126	379	529	9
65	459	638	66	85	40	94	126	387	566	9
80	512	719	81	98	47,5	109	189	440	647	16
100	522	761	100	111	57	128	189	450	689	18
Inch										
1"	408	509	22,6	50	16,3	50,6	86	336	437	7
1,5"	412	542	34,9	67	22,4	62,9	86	340	470	7
2"	450	598	47,6	72	30,8	75,6	126	378	526	9
2,5"	456	629	60,3	85	37,2	88,3	126	384	557	9
3"	507	698	72,9	90	43,5	100,9	189	435	626	16
4"	520	757	97,6	111	55,8	125,6	189	448	685	18

11. Technical Data

11.1. General data

Product-wetted parts	316L, 1.4404 (DIN EN 10088)
Other parts	304, 1.4301 (DIN EN 10088)
Seals standard design options	EPDM HNBR, FPM, VMQ
Max. line pressure Operating pressure	10 bar depending on the actuator - see chapter Actuator
Ambient temperature Max. operating temperature	0 °C - 55 °C** 135 °C** EPDM, HNBR FPM*, VMQ*
Short-term load	140 °C** EPDM, HNBR FPM*, VMQ* *no steam **see table 4.2.



Caution!

Valves > DN100/4"

CIP cleaning liquids
up to 100 °C

Ø Air connection	6 x 1 mm
Max. pneumatic air pressure	8 bar
Min. pneumatic air pressure	6 bar

Use dry and clean air, only!

11.2. Compressed air quality

Quality class	acc. to DIN ISO 8573-1
Content of solid particles	quality class 3, max. size of solid particles per m ³ 10000 of 0,5 µm < d < 1,0 µm 500 of 1,0 µm < d < 5,0 µm
Content of water	quality class 3, max. dew point temperature -20°C For installations at lower temperatures or at higher altitudes, consider additional measures to reduce the pressure dew point accordingly.
Content of oil	quality class 1, max. 0,01 mg/m ³

The oil applied must be compatible with Polyurethane elastomer materials.

11. Technical Data

11.3. Closing times for single seat and change-over valves

The opening and closing times of the valves which are equipped with a control unit, can be fixed through adjustment of the throttling screws at the solenoid valve.

		closing times in sec pneumatic air pressure 6bar	
		hose length 1 m	
DN	Inch	1m	10m
25	1"	1 sec.	1,5 sec.
40	1,5"	1 sec.	1,5 sec.
50	2"	1 sec.	1,5 sec.
65	2,5"	1 sec.	2,5 sec.
80	3"	1 sec.	3,0 sec.
100	4"	1,2 sec.	3,5 sec.

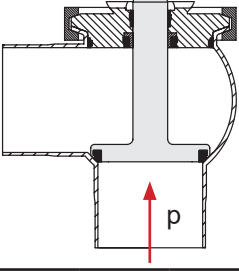
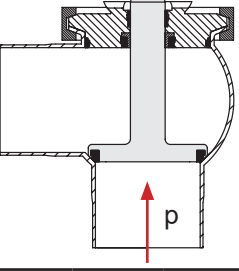
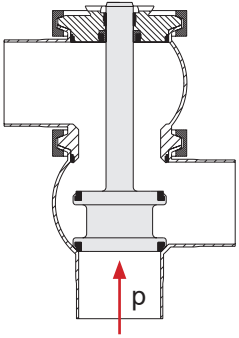
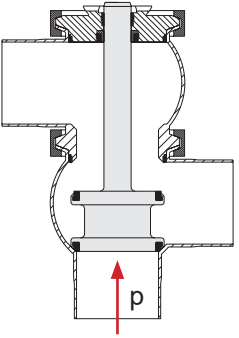
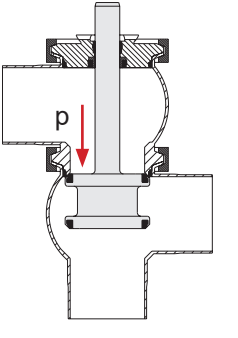
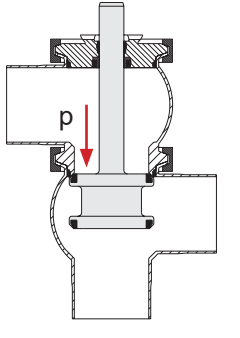
Times mentioned are only approximate values from sample measurements.

11.4. Valve stroke			
DN	Inch	Single seat valve SW 41, SW 42 SWE41, 42, 43, 44	Change-over valve SW43, SW44 SWE45, 46
25	1"	12	9
40	1,5"	25	22
50	2"	28	25
65	2,5"	28	25
80	3"	28	25
100	4"	28	25

11.5. Pneumatic air consumption at 6 bar control pressure	
Actuator	per stroke NL
Ø 74mm	1,0
Ø 110mm	2,1
Ø 165mm	4,5

11. Technical Data

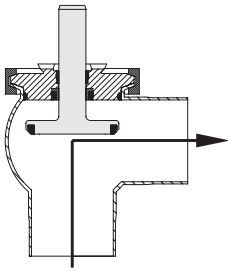
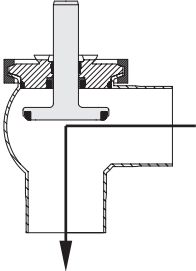
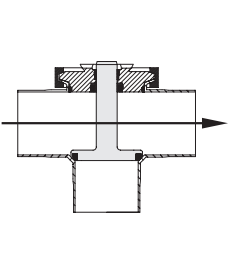
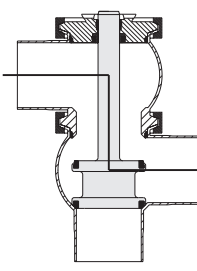
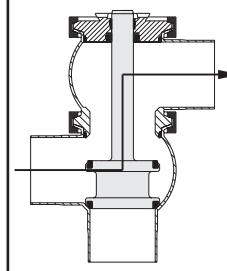
11.6. Calculatory product pressures in (bar) at 6 bar pneumatic air pressure

		Single seat valve SW41 NC			Single seat valve SW41 NO with 6 bar air pressure								
													
		Change-over valve SW43 NC lower seat			Change-over valve SW43 NO with 6 bar air pressure			Change-over valve SW43 NC upper seat with 6 bar air pressure			Change-over valve SW43 NO upper seat		
													
		Ø Actuator in mm			Ø Actuator in mm			Ø Actuator in mm			Ø Actuator in mm		
DN	Inch	Ø 74	Ø 110	Ø 165	Ø 74	Ø 110	Ø 165	Ø 74	Ø 110	Ø 165	Ø 74	Ø 110	Ø 165
25	1"	11,7			11,2			20,3			21,2		
40	1,5"	5,0	12,5		5,4	11,2		6,9	14,4		6,0	16,0	
50	2"	2,8	7,6	19,6	3,4	7,1	16,8	4,0	8,3	19,5	3,3	8,8	22,8
	2,5"	2,0	5,4	13,8	2,4	5,0	11,9	2,7	5,5	13,1	2,2	6,0	15,3
65		1,7	5,0	11,7	2,0	5,0	10,0	2,2	5,0	10,9	1,8	5,0	12,7
	3"		3,8	9,9		3,6	8,5		3,8	9,1		4,1	10,6
80			3,1	7,9		2,9	6,8		3,0	7,2		3,3	8,4
100	4"		2,1	5,3		1,9	5,0		2,0	5,0		2,1	5,5

 standard actuator

11. Technical Data

11.7. Kvs values in m³/h

	SW41, 42 SWE41, 42 SWE43, 44	SW41, 42 SWE41, 42 SWE43, 44	SW42 SWE42 SW44	SW43, 44 SW47, 48	SW43, 44 SW47, 48
					
DN					
25	20	21	28	14	13
40	45	53	60	33	31
50	92	85	120	58	51
65	159	159	215	100	89
80	201	209	650	160	137
100	302	325	540	245	212
Inch					
1"	16	18	26	10	10
1,5"	38	45	57	30	28
2"	83	77	118	54	49
2,5"	133	133	185	87	76
3"	176	176	300	137	114
4"	292	310	530	225	210

12. Maintenance

Scan for SW4 Valve Maintenance Video



Note!

The maintenance intervals are different depending on the application and must be determined by the operator performing regular checks.

Inspection of the seals shall be done at regular intervals based on the application of the valve.



Caution!

Do not clean the valve with products containing abrasive or polishing substances.



Required tools:

- 1x wrench SW13
- 1x wrench SW17
- 1x wrench SW19
- 1x wrench SW30
- assembly tool for seat seal (see section 17.)



It is recommended to perform installation, service and maintenance work in the absence of potentially explosive atmosphere in order to safeguard against unforeseen hazards. In accordance with Annex A of EN 1127-1:2019, it is allowed to use steel tools which can only cause single sparks in ATEX Zones 1 and 2 environment for such activities. In case of doubt, spark-resistant tools must be used!



Welding when necessary, shall always be carried out in the absence of explosive atmosphere. In all cases of installation, service or maintenance activity, all the energy sources of the SW4 valve shall be isolated.

- For valve maintenance SPX FLOW offers complete seal kits (see spare parts lists).



Caution!

The use of seal materials being compatible with the product, application and CIP liquids must be ensured. In case of doubt, contact your local SPX FLOW representative.

- For seal replacement instructions, see section 13.2 to 13.3.

Recommendation:

APV assembly grease for EPDM, FPM, HNBR and NBR
(0,75 kg/tin - ref.-No. 000 70-01-019/93; H147382)
(60 g/tube - ref.-No. 000 70-01-018/93; H147381)
or

APV assembly grease for VMQ (Silicone)
(0,6 kg/tin - ref.-No. 000 70-01-017/93; H147380)
(60 g/tube - ref.-No. 000 70-01-016/93; H147379)

- ! Do not use grease containing mineral oil for EPDM seals.
- ! Do not use Silicone-based grease for VMQ seals.

Less suited grease types can influence function and service life.

- For valve assembly instructions, see section 13.3.

12. Maintenance



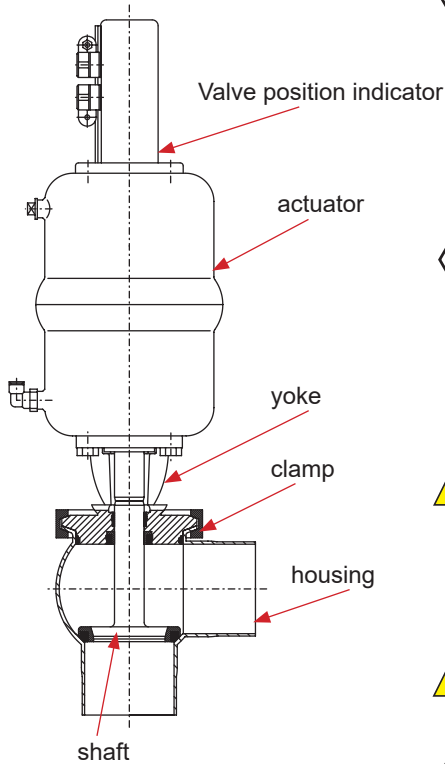
Caution!

Special instructions for seals and cylinder

Valve maintenance for seals	Note
standard load 1-shift-operation	1 x annually up to 10.000 cycles p.a. 1 x semi-annually above 10.000 cycles p.a.
hot operation temperature above 80°C	minimum 1 x semi-annually
Valve maintenance for actuator with spring	Note
Functional test, visual inspection of valve stroke and control of abnormal running noise of spring	1 x per year
Change interval of actuator	In case of damage, incomplete actuator movement, considerable running noise of spring as well as after 250,000 cycles* as preventive measure, however, after 10 years at the latest.
*complies with about 8 years in 1-shift-operation and 10-15 cycles per hour.	

13. Service Instructions for Single Seat Valve

Single seat valve



Single seat valves

APV SW41, SW42, SWE41, SWE42, SWE43, SWE44

Caution!

It is recommended to perform installation, service and maintenance work in the absence of potentially explosive atmosphere in order to safeguard against unforeseen hazards. In accordance with Annex A of EN 1127-1:2019, it is allowed to use steel tools which can only cause single sparks in ATEX Zones 1 and 2 environment for such activities. In case of doubt, spark-resistant tools must be used!



Welding when necessary, shall always be carried out in the absence of explosive atmosphere. In all cases of installation, service or maintenance activity, all the energy sources of D4 / D4 SL valve shall be isolated.

13.1. Dismantling from line system



Caution!

1. Shut off the line pressure in the product and cleaning lines, and discharge the pipes if possible.
2. Release connection between the upper housing globe and the connected line.



Note!

Valve design NC:
Control actuator with air.



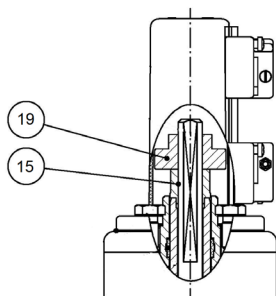
Caution!

Do not touch movable parts!
Risk of injury.

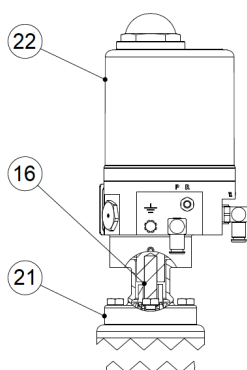
3. Detach clamp and lift valve insert off the housing.
4. Shut off compressed air and remove compressed air supply.
5. Remove control unit from actuator.

13. Service Instructions - Single Seat Valve

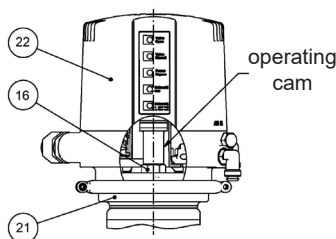
Valve with proximity switch holder (PSH)



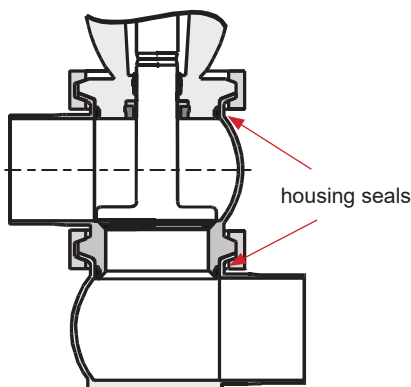
IECEx CU ex ia Control Unit



CU4/CU4plus Control Unit



SWE41/42 housing variants



13.2. Dismantling of wear parts (product-wetted parts)

Design with Proximity Switch Holder:

1. Release PSH operating cam (19) from the guide rod while holding up the centering nut (15). Remove the centering nut.

Design with IECEx CU ex ia Control Unit (Zone 1):

1. Unscrew the adapter (21).



Note! Observe position of the adapter.

2. Release hex. nut (16) on Control Unit from the guide rod while holding up the centering nut (15). Remove the centering nut.

Design with ATEX CU4/CU4plus Control Unit (Zone 2):

1. Unscrew the adapter (21).



Note! Observe position of the adapter.

2. Unscrew Control Unit operating cam from guide rod (14).
3. Release hex. nut (16) on Control Unit from the guide rod while holding up the centering nut (15). Remove the centering washer.

ALL designs:

1. Remove housing seal.
2. Unscrew actuator screw from guide rod.
3. Release safety nut while holding up the centering washer. Remove the centering washer.
4. Pull the valve shaft out of the actuator. Remove the seat seal.
5. Unscrew the yoke from the actuator.
6. Detach the seat seal, shaft seal and guide bushing.

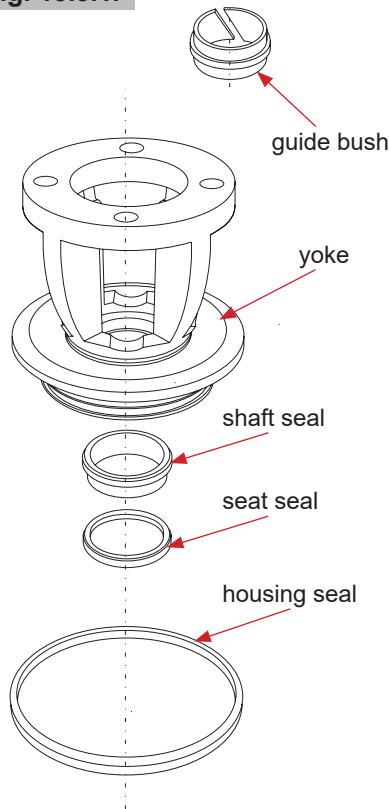
Note!



To dismantle the lower housing seal of the SWE41/42 valve variants, detach clamp, separate housing and remove the housing seal.

13. Service Instructions - Single Seat Valve

fig. 13.3.1.



13.3. Installation of seals and Assembly of valve

1. Insert the guide bush into the yoke.
Afterwards, insert the shaft seal and press in the slightly greased seat seal (see fig. 13.3.1.).
See to the correct installing position.
2. Install the yoke at the actuator.
3. Insert the seat seal into the shaft. Use the assembly tool to install the seat seal (see section 17). Grease the seat seal only slightly before its installation.
In case of manual installation, vent the seal groove with a thin object between the seal and groove wall.
4. Install the protective tube via the thread of the guide rod.
Slide the shaft through the yoke and actuator. Remove the protective tube. Place centering washer and tighten the actuator screw on the guide rod.
Hold up the centering washer during this process.
Note! Tightening torque 40 Nm.
5. Slightly grease the housing seal and install it in the groove of the yoke, respectively for SWE41/42 in the groove of the upper housing.
6. Fasten the valve position indicator.



13.4. Installation of valve

1. Connect compressed air supply.



Note! Valve design NC: Control actuator with air.



Caution! Do not touch movable valve parts!
Risk of injury by sudden valve operation.

2. Place the valve insert carefully into the housing and fasten the clamp.

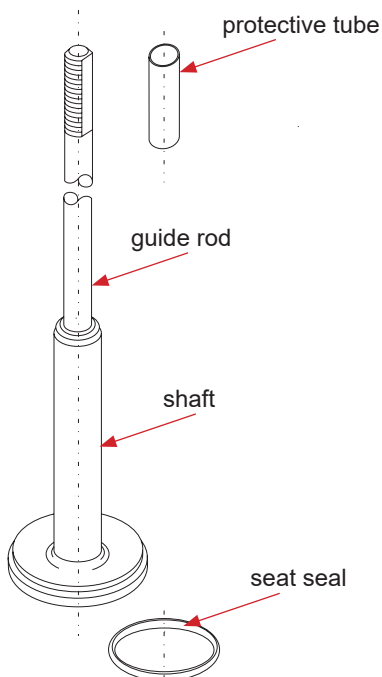


Note! The housing seal must not be damaged during the installation.



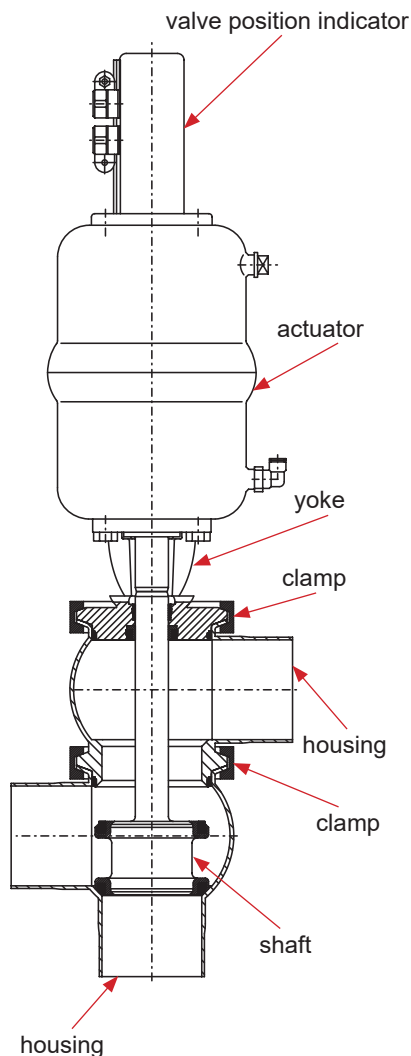
Note! Valve design NC: Shut off compressed air.

3. Check the basic adjustment of the valve position indication if necessary. The shift points can be adjusted by turning the positioning screw in the control unit.
4. **Design with IECEx CU ex ia Control Unit (Zone 1):**
Install the adapter (21) for the control unit on the actuator (13). Apply a drop of a screw locker (e.g. type: Loctite semi-solid) in the area of the threaded bore of the operating cam. Fasten the operating cam on the guide rod. Place the control unit (22) on the adapter.
5. **Design with CU4/CU4plus Control Unit (Zone 2):**
Install the adapter (21) for the control unit on the actuator (13). Apply a drop of a screw locker (e.g. type: Loctite semi-solid) in the area of the threaded bore of the operating cam. Fasten the operating cam on the guide rod. Place the control unit (22) on the adapter.



14. Service Instructions for Change-Over Valve

Change-over valve



Caution!

It is recommended to perform installation, service and maintenance work in the absence of potentially explosive atmosphere in order to safeguard against unforeseen hazards. In accordance with Annex A of EN 1127-1:2019, it is allowed to use steel tools which can only cause single sparks in ATEX Zones 1 and 2 environment for such activities. In case of doubt, spark-resistant tools must be used!



Welding when necessary, shall always be carried out in the absence of explosive atmosphere. In all cases of installation, service or maintenance activity, all the energy sources of D4 / D4 SL valve shall be isolated.

14.1. Dismantling from the line system

Caution!

1. Shut off the line pressure in the product and cleaning lines, and discharge the pipes if possible.
2. Release connection between the upper housing globe and the connected line.



Note!

Valve design NC:
Control actuator with air.



Caution!

Do not touch movable valve parts!
Risk of injury.

3. Remove the lower clamp.
4. Lift the valve insert together with the upper housing off the lower housing.

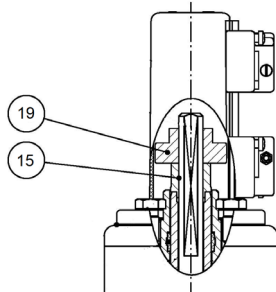


Note!

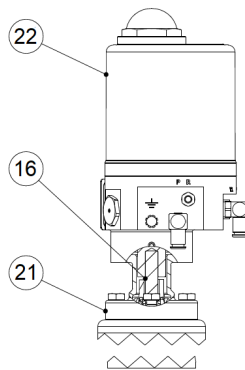
Valve design NC:
Shut off compressed air and
remove compressed air supply.

14. Service Instructions - Change-Over Valve

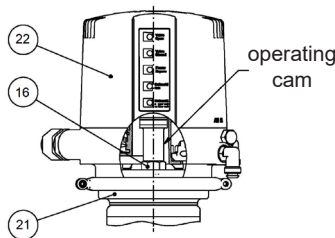
Valve with proximity switch holder (PSH)



IECEx CU ex ia Control Unit



CU4/CU4plus Control Unit



14.2. Dismantling of wear parts (product-wetted parts)

Design with Proximity Switch Holder:

1. Release PSH operating cam (19) from the guide rod while holding up the centering nut (15). Remove the centering nut.

Design with IECEx CU ex ia Control Unit (Zone 1):

1. Unscrew the adapter (21).



Note! Observe position of the adapter.

2. Release hex. nut (16) on Control Unit from the guide rod while holding up the centering nut (15). Remove the centering nut.

Design with ATEX CU4/CU4plus Control Unit (Zone 2):

1. Unscrew the adapter (21).



Note! Observe position of the adapter.

2. Unscrew Control Unit operating cam from guide rod (14).
3. Release hex. nut (16) on Control Unit from the guide rod while holding up the centering nut (15). Remove the centering washer.

ALL designs:

1. Unscrew the actuator screw from the guide rod. Dismantle adapter for control unit.



Note!

Valve design NO:
Control valve with compressed air.

2. Unscrew the safety nut while holding up the centering washer. Remove the centering washer.



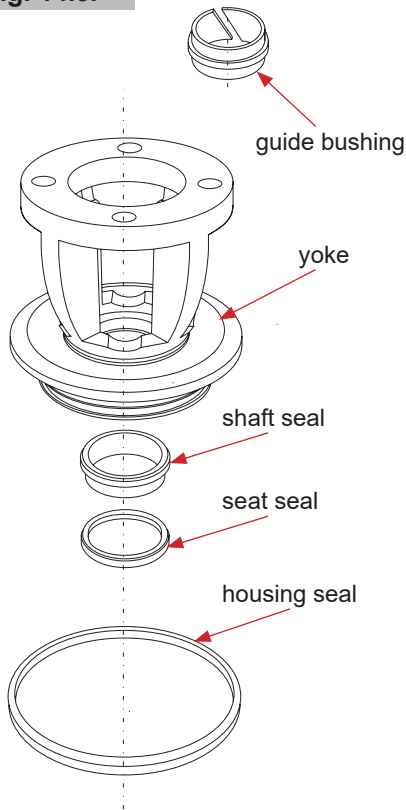
Note!

Valve design NO:
Shut off valve with compressed air.

3. Take the shaft out of the actuator and remove the seat seals.
4. Detach the upper clamp and upper housing. Remove the two housing seals.
5. Unscrew the yoke from the actuator.
6. Take off seat seals, shaft seal and guide bushing.

14. Service Instructions for Change-Over Valve

fig. 14.3.



14.3. Installation of seals and assembly of valve

1. Insert the guide bushing into the yoke. Then place the shaft seal and press in the slightly greased seat seal.



Note! Observe the correct installing position.

2. Install the yoke at the actuator.
3. Insert the seat seal in the shaft. Use the APV assembly tool to install the seat seal, see chapter 17. Grease the seat seal only slightly before its installation. In case of manual installation, vent the seal groove with a thin object between seal and groove wall.
4. Slightly grease the housing seals and install them in the grooves of the yoke and of the upper housing. Fasten the upper housing at the yoke by means of the clamp.



Note! Valve design NO: Control the valve with air.

5. Slide the protective tube over the thread of the guide rod. Slide the shaft through the upper housing, yoke and actuator. Place the centering washer and tighten the safety nut. Hold up the safety nut during this process. **Tightening torque 40 Nm.**



Note! Valve design NO: Shut off compressed air.

6. Install the adapter for the control unit on the actuator. Apply a drop of a screw locker (e.g. type: Loctite semi-solid) in the area of the threaded bore of the actuator screw. Fasten actuator screw on the guide rod.

14.4. Installation of valve

1. Connect compressed air supply.



Note! Valve design NC: Control actuator with air.



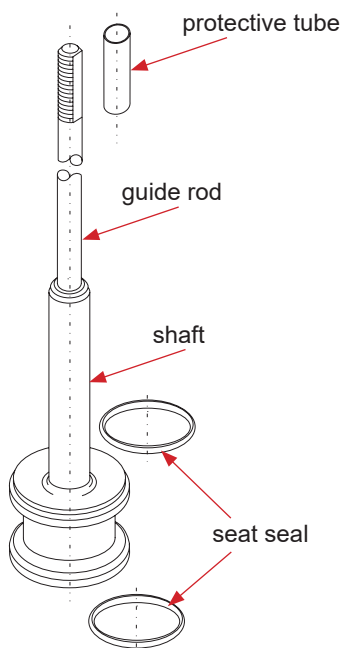
Caution! Do not touch movable valve parts!
Risk of injury by sudden valve operation!

2. Place the valve insert carefully into the lower housing and fasten the lower clamp. The housing seals must not be damaged during the installation.



Note! Valve design NC: Shut off compressed air.

3. Check the basic adjustment of the valve position indicator if necessary. The shift points can be adjusted by turning the positioning screw in the control unit.
4. **Design with IECEx CU ex ia Control Unit (Zone 1):** Install the adapter (21) for the control unit on the actuator (13). Apply a drop of a screw locker (e.g. type: Loctite semi-solid) in the area of the threaded bore of the operating cam. Fasten the operating cam on the guide rod. Place the control unit (22) on the adapter.
5. **Design with CU4/CU4plus Control Unit (Zone 2):** Install the adapter (21) for the control unit on the actuator (13). Apply a drop of a screw locker (e.g. type: Loctite semi-solid) in the area of the threaded bore of the operating cam. Fasten the operating cam on the guide rod. Place the control unit (22) on the adapter.



15. Service Instructions for Actuator

fig. 15.1.

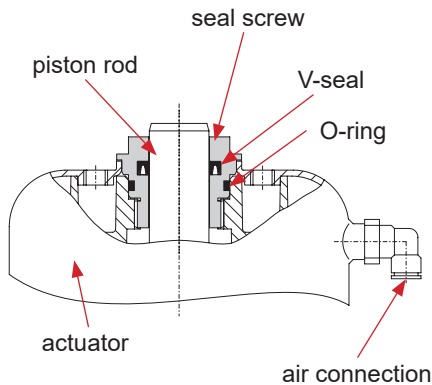


fig. 15.2.

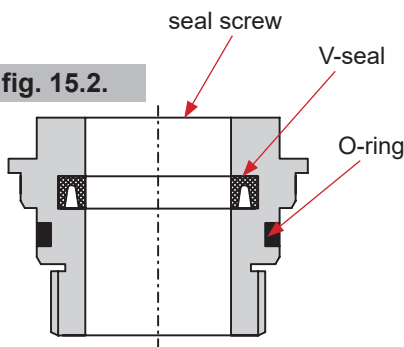
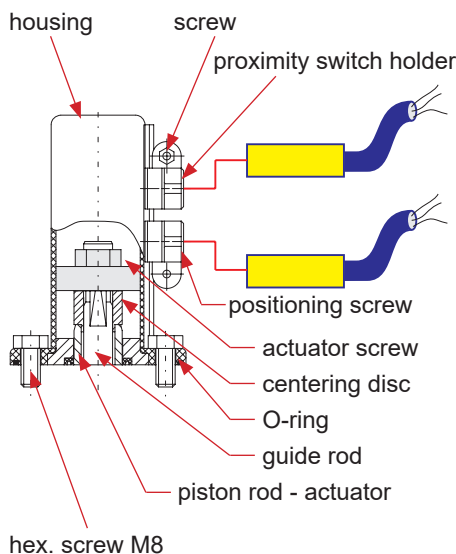


fig. 15.3.



Caution! Actuators must be replaced after 250,000 operating cycles or after 10 years at the latest. Contact SPX FLOW or your distributor for replacement.



Caution!

It is recommended to perform installation, service and maintenance work in the absence of potentially explosive atmosphere in order to safeguard against unforeseen hazards. In accordance with Annex A of EN 1127-1:2019, it is allowed to use steel tools which can only cause single sparks in ATEX Zones 1 and 2 environment for such activities. In case of doubt, spark-resistant tools must be used!

15.1. Maintenance of actuator

1. Remove the air hoses from the actuator.
2. Remove the inner hexagon screws from the adapter of the control unit.
3. Unscrew the two seal screws with a spanner SW30 while holding up the actuator with a strap wrench.

15.2. Installation of seals and Assembly of actuator

1. Install the greased O-rings and V-seals in the seal screws (fig.15.2). See to the correct installing direction of the V-seal.
2. Slide the seal screws over the piston rod at both sides of the actuator and tighten them.
3. Fasten the adapter for the control unit and the yoke on the actuator.



Note!

Observe position of the adapter.



Note!

Consider the required valve design NC or NO during the installation of the yoke.

NC = normally closed / air-to-raise, spring-to-lower
NO = normally open / air-to-lower, spring-to-raise

4. Fasten the air hoses.

15.3. Actuator with valve position indicator Assembly of holders (fig. 15.3.)

1. Install the actuator screw on the actuator.
2. Provide the housing with the O-ring.
3. Fasten the housing by means of the 4 hex. screws M8 on the actuator.
4. Release the screws at the proximity switch holder and insert the corresponding proximity switches. Then fasten the screws.
5. Place the actuator in one limit position.
6. Place the corresponding proximity switch in the corresponding position. Release the positioning screw and move the holder until the corresponding signal is indicated. Then continue the movement by 2 to 3 mm to secure indication. Fasten the positioning screw.
7. Place the actuator in the other limit position and carry out positioning of the second proximity switch.

16. Reconstruction of Actuator



Caution! Actuators must be replaced after 250,000 operating cycles or after 10 years at the latest. Contact SPX FLOW or your distributor for replacement.



Caution!

It is recommended to perform installation, service and maintenance work in the absence of potentially explosive atmosphere in order to safeguard against unforeseen hazards. In accordance with Annex A of EN 1127-1:2019, it is allowed to use steel tools which can only cause single sparks in ATEX Zones 1 and 2 environment for such activities. In case of doubt, spark-resistant tools must be used!

With SW4 valves, the size of the actuator can be changed.

Observe the respective line pressure, see table 11.6, to increase or decrease the actuator sizes (Ø 74 mm, Ø 110 mm, Ø 165 mm).

16.1. Reconstruction of actuator

Disassembly

Disassembly is carried out as described in section 13. for single seat valves and in section 14. for change-over valves.

To change the actuator size, the respective guide rod (4) must be replaced.



Note! Clamp the valve disc in a vice.

The valve disc must not be damaged (use protective cheeks or cleaning rags). Even inferior damage at the shaft rod can lead to leakages.

Turn the guide rod out of the shaft by means of the centering washer and a wrench SW17.

16.2. Assembly of actuator

1. Turn the respective guide rod into the shaft to the actuator.



Note! Tightening torque 40 Nm

2. Further assembly is undertaken in reverse order.

17. Assembly Tool

The assembly tool consists of:

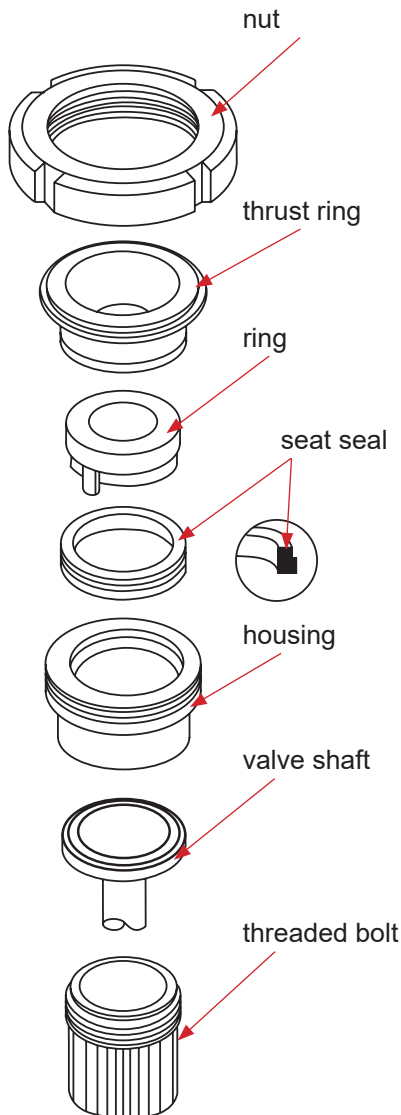
- nut
- thrust ring
- ring with venting nose
- housing
- threaded bolt

Installation of seat seal in the valve shaft

1. Insert the valve shaft into the housing in such a way that the seal groove is in the housing.
2. Clamp the shaft into the housing by means of the threaded bolt.
3. Slightly grease the seat seal with APV assembly grease. Then install the seal on the ring with the venting nose until it stops.
4. Introduce the ring with the installed seat seal into the housing and press it down until it stops sensibly.
5. Insert the thrust ring into the housing. Screw on the nut and tighten it with a hook spanner until it stops.
6. Release the nut. Take ring and thrust ring off the housing.
7. Take housing out of the vice, take off the threaded bolt. Detach the valve shaft from the housing.

Check the even fit of the seat seal.

To simplify the installation of the seat seal, the following assembly tools are available:



17.1. Assembly tool for seat seal

DN	Inch	Reference No.	ID No.
25	1"	000 51-13-110/17	H179465
40	1,5"	000 51-13-111/17	H179466
50	2"	000 51-13-112/17	H179467
	2,5"	000 51-13-120/17	H179468
65		000 51-13-113/17	H179469
	3"	000 51-13-121/17	H179470
80		000 51-13-114/17	H179471
100	4"	000 51-13-115/17	H179472

18. Trouble Shooting

Failure	Remedy
Valve closed and pressure in upper housing	
Valve is untight.	Replace seat seals. Check line pressure: Permissible line pressure see chapter 9.
Leakage in the area of the clamp	Replace housing seals.
Leakage at upper shaft in the yoke area	Replace shaft seal, seat seal and guide bush.
Actuator	
Air escapes at the actuator rod.	Replace complete seal screw for actuator.
Actuator does not work (air escapes permanently from the venting plug).	Replace complete actuator.
Valve position indication	
No feedback.	Carry out fine adjustment.

Additional reference is given to the Instruction Manuals of the Control Units:

APV IECEx CU ex ia (ATEX Zone 1 Gas Applications)

and

CU4 for ATEX Zone 2 Gas Applications

CU4plus ATEX Zone 2 Gas Applications

with different inner designs.

19. Spare Parts Lists

The reference numbers of the spare parts for t
The different valve designs and sizes are included in the attached
spare parts drawings with corresponding lists.

Please indicate the following data to place an order for spare parts:

- number of required parts
- reference number
- designation

Data are subject to change.

Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Device Category 2G for ATEX Zone 1
DN 25 - DN100; 1" - 4"

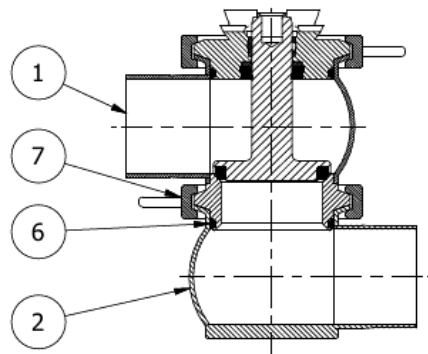
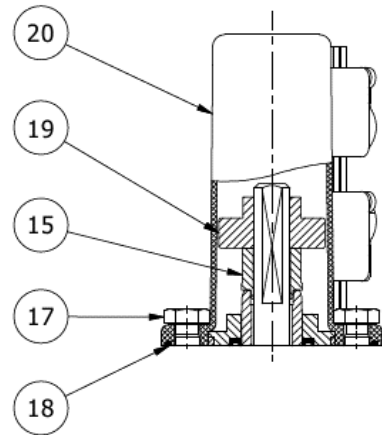
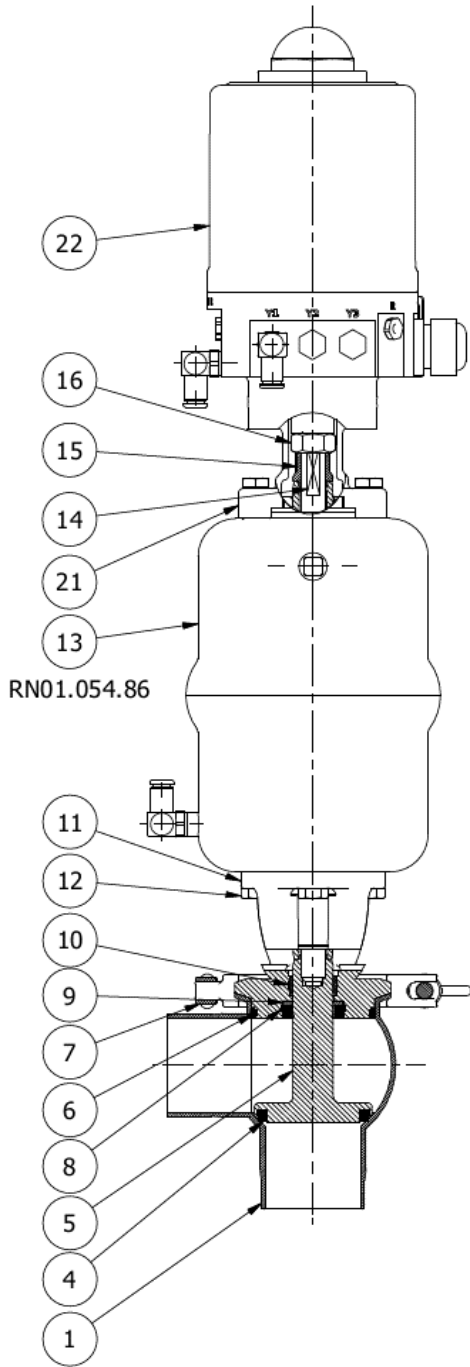
Date: 24.07.23

Name: Shreshth

Approved by: Peters

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RN ATEX 054.805-1



SW41



SWE43



SW42



SWE44



SWE41



SWE42

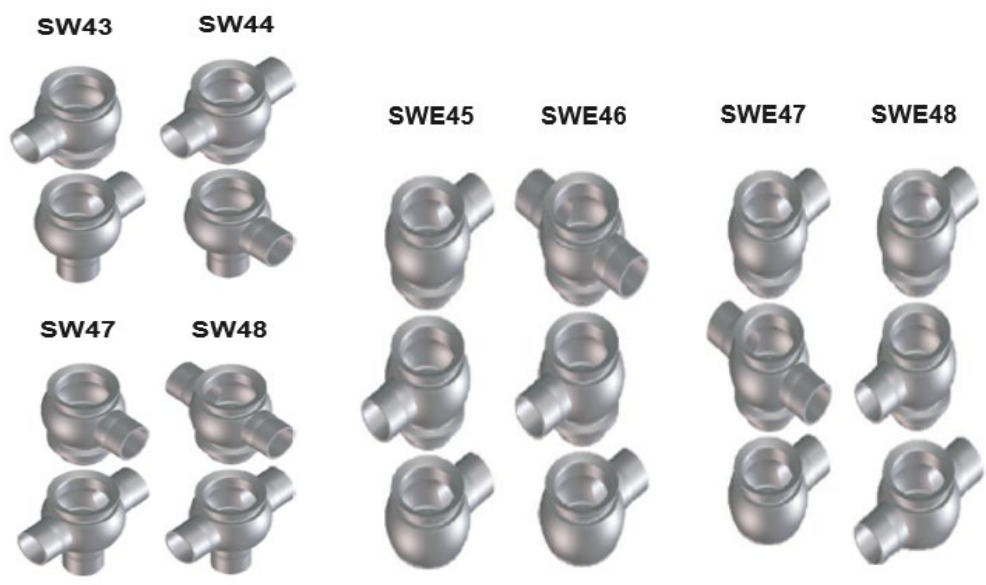
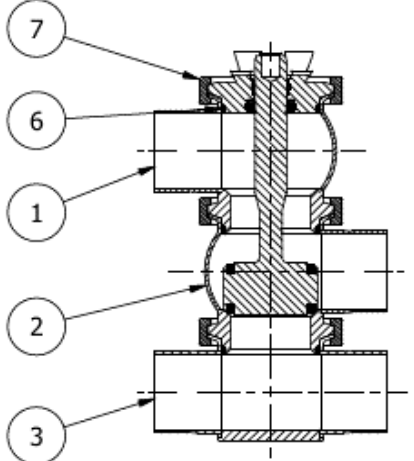
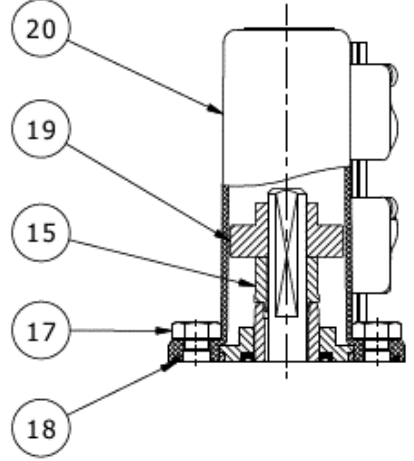
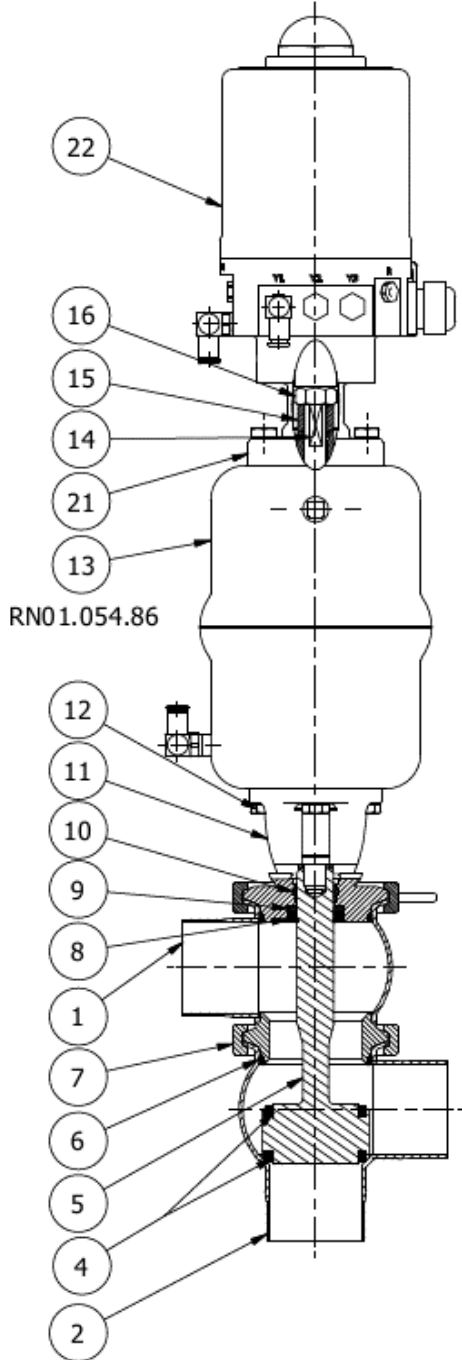


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Spare parts list:

Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
DN 25 - DN100; 1" - 4"

SPX FLOW			
Date:	09/12	24.07.23	
Name:	RAP	Shreshth	
Approved by:		Peters	
Date:			
Name:			
Approved by:			



Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
DN 25

SPX FLOW									
Date:		24.07.23		Shreshth Peters		Page 3 of 26		RN ATEX 054.805-1	
Name:									
Approved by:									
Date:									
Name:									
Approved by:									
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.
1	1	Housing	1.4404	H168561	4	1	Seat seal	EPDM	H77442
1	1	Housing	1.4404	H172428			SW41, SW42	HNBR	H170176
1	1	Housing	1.4404	H169949			SWE41, SWE42, SWE43, SWE44	FPM	H77441
1	1	Housing	1.4404	H172645				VMQ	H77440
1	1	Housing upper part	1.4404	H168564	5	2	Seat seal	EPDM	H77442
2	1	Housing lower part	1.4404	H172763			SW43, SW44, SW47, SW48	HNBR	H170176
1	1	Housing upper part	1.4404	H172466			SWE45, SWE46, SWE47, SWE48	FPM	H77441
2	1	Housing lower part	1.4404	H172763				VMQ	H77440
1	1	Housing upper part	1.4404	H168564	6	1	Valve shaft	1.4404	H170329
2	1	Housing	1.4404	H168561			SW41, SW42		
1	1	Housing upper part	1.4404	H172466		1	Valve shaft	1.4404	H170566
2	1	Housing	1.4404	H168561			SW43, SW44, SW47, SW48		
1	1	Housing upper part	1.4404	H168564	7	1	Housing seal	EPDM	H136432
2	1	Housing	1.4404	H172428			SW41, SW42	HNBR	H172124
1	1	Housing upper part	1.4404	H172466			SWE41, SWE42, SWE43, SWE44	FPM	H136431
2	1	Housing	1.4404	H172466				VMQ	
1	1	Housing	1.4404	H172428	8	2	Housing seal	EPDM	H136432
2	1	Housing upper part	1.4404	H168564			SW43, SW44, SW47, SW48	HNBR	H172124
3	1	Housing lower part	1.4404	H168564				FPM	H136431
1	1	Housing upper part	1.4404	H172763				VMQ	
2	1	Housing upper part	1.4404	H172466	9	3	Housing seal	EPDM	H136432
3	1	Housing lower part	1.4404	H172763			SWE45, SWE46, SWE47, SWE48	HNBR	H172124
1	1	Housing upper part	1.4404	H168564				FPM	H136431
2	1	Housing lower part	1.4404	H172763				VMQ	
1	1	Housing upper part	1.4404	H172466	10	1	Clamp	1.4301	H126263
2	1	Housing upper part	1.4404	H172466			SW41, SW42		
3	1	Housing lower part	1.4404	H172763			SWE41, SWE42, SWE43, SWE44		
1	1	Housing upper part	1.4404	H168564					
2	1	Housing upper part	1.4404	H172466	11	2	Clamp	1.4301	H126263
3	1	Housing lower part	1.4404	H172763			SW43, SW44, SW47, SW48		
1	1	Housing upper part	1.4404	H168564					
2	1	Housing lower part	1.4404	H172763					
1	1	Housing upper part	1.4404	H172466	12	3	Clamp	1.4301	H126263
2	1	Housing upper part	1.4404	H172466			SWE45, SWE46, SWE47, SWE48		
3	1	Housing lower part	1.4404	H172763					
1	1	Housing upper part	1.4404	H168564					
2	1	Housing upper part	1.4404	H172466	13	1	Shaft seal	Turcon MF6	H323082
3	1	Housing lower part	1.4404	H172763					
1	1	Housing upper part	1.4404	H168564					
2	1	Housing lower part	1.4404	H172763					

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
DN 25

Date:	24.07.23					SPX FLOW
Name:	Shreshth					
Approved by:	Peters					
Date:						Page 4 of 26
Name:						RN ATEX 054.805-1
Approved by:						

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE44, SWE45, SWE46, SWE47
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47

Device Category 2G for ATEX Zone 1

1"

Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE44, SWE47
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47

Device Category 2G for ATEX Zone 1

1"

Item	Quantity	Description	Material	Part no.
1	1	Housing SW41	1.4404	H168373
1	1	Housing SW42	1.4404	H172434
1	1	Housing SWE43	1.4404	H172804
1	1	Housing SWE44	1.4404	H172810
1	1	Housing upper part SWE41	1.4404	H168678
2	1	Housing lower part	1.4404	H172711
1	1	Housing upper part SWE42	1.4404	H172476
2	1	Housing lower part	1.4404	H172711
1	1	Housing upper part SW43	1.4404	H168678
2	1	Housing	1.4404	H168673
1	1	Housing upper part SW44	1.4404	H172476
2	1	Housing	1.4404	H168673
1	1	Housing upper part SW47	1.4404	H168678
2	1	Housing	1.4404	H172434
1	1	Housing upper part SW48	1.4404	H172476
2	1	Housing	1.4404	H172434
1	1	Housing upper part	1.4404	H168678
2	1	Housing upper part SWE45	1.4404	H168678
3	1	Housing lower part	1.4404	H172711
1	1	Housing upper part	1.4404	H172476
2	1	Housing upper part SWE46	1.4404	H168678
3	1	Housing lower part	1.4404	H172711
1	1	Housing upper part	1.4404	H168678
2	1	Housing upper part SWE47	1.4404	H172476
3	1	Housing lower part	1.4404	H172711
1	1	Housing upper part	1.4404	H168678
2	1	Housing upper part SWE48	1.4404	H168678
3	1	Housing lower part	1.4404	H311367

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 2G for ATEX Zone 1

1"

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
DN40

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
DN40

Date:	24.07.23				SPX FLOW
Name:	Shreshth				
Approved by:	Peters				
Date:					Page 8 of 26
Name:					RN ATEX 054.805-1
Approved by:					

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
1,5"

Spare parts list:															
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42															
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48															
Device Category 2G for ATEX Zone 1															
1,5"															
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.						
1	1	Housing	SW41	1.4404	H171404	1	Seat seal	SW41, SW42	EPDM	H77442					
1	1	Housing	SW42	1.4404	H172435	4	1	SWE41, SWE42, SWE43, SWE44	HNBR	H170176					
1	1	Housing	SWE43	1.4404	H172805				FPM	H77441					
1	1	Housing	SWE44	1.4404	H172811				VMQ	H77440					
1	1	Housing upper part	SWE41	1.4404	H171400				EPDM	H77467					
2	1	Housing lower part		1.4404	H172712	5	2	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	HNBR	H166676					
1	1	Housing upper part	SWE42	1.4404	H172477				FPM	H77466					
2	1	Housing lower part		1.4404	H172712				VMQ	H77465					
1	1	Housing upper part	SW43	1.4404	H171400	6	1	SW41, SW42	1.4404	H170336					
2	1	Housing		1.4404	H171404				1	Valve shaft	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	1.4404	H170573		
1	1	Housing upper part	SW44	1.4404	H172477						1	Housing seal	SW41, SW42	EPDM	H77439
2	1	Housing		1.4404	H171404								HNBR	H170017	
1	1	Housing upper part	SW47	1.4404	H172435	FPM	H77438								
2	1	Housing upper part	SW48	1.4404	H172477	VMQ									
2	1	Housing		1.4404	H172435	7	2	SW43, SW44, SW47, SW48	EPDM	H77439					
1	1	Housing upper part		1.4404	H171400				3	Housing seal	SW45, SWE46, SWE47, SWE48	HNBR	H170017		
2	1	Housing upper part	SWE45	1.4404	H171400						FPM	H77438			
3	1	Housing lower part		1.4404	H172712						VMQ				
1	1	Housing upper part		1.4404	H172477	EPDM	H77439								
2	1	Housing upper part	SWE46	1.4404	H171400	8	1	SW41, SW42 SWE41, SWE42, SWE43, SWE44	HNBR	H170017					
3	1	Housing lower part		1.4404	H172712				FPM	H77438					
1	1	Housing upper part		1.4404	H171400				VMQ						
2	1	Housing upper part	SWE47	1.4404	H172477				1.4301	H126264					
3	1	Housing lower part		1.4404	H172712	9	2	SW43, SW44, SW47, SW48	1.4301	H126264					
1	1	Housing upper part		1.4404	H171400				3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126264		
2	1	Housing upper part	SWE48	1.4404	H171400						1	Shaft seal			
3	1	Housing lower part		1.4404	H202852										

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
1.5"

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Spare parts list:										Date: 24.07.23						SPX FLOW	
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42 Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48 Device Category 2G for ATEX Zone 1 DN50										Name: Shreshth							
										Approved by: Peters							
										Date:						Page 11 of 26	
										Name:						RN ATEX 054.805-1	
										Approved by:							
Item	Quantity	Description		Material	Part no.					Item	Quantity	Description		Material	Part no.		
1	1	Housing	SW41	1.4404	H168596	4	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM	H77491						
1	1	Housing	SW42	1.4404	H172430												
1	1	Housing	SWE43	1.4404	H169951												
1	1	Housing	SWE44	1.4404	H172647												
1	1	Housing upper part	SWE41	1.4404	H168601	2	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	EPDM	H77491						
2	1	Housing lower part		1.4404	H172687												
1	1	Housing upper part	SWE42	1.4404	H172468												
2	1	Housing lower part		1.4404	H172687												
1	1	Housing upper part	SW43	1.4404	H168601	5	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4404	H170331						
2	1	Housing		1.4404	H168596												
1	1	Housing upper part	SW44	1.4404	H172468	6	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM	H170665						
2	1	Housing		1.4404	H168596												
1	1	Housing upper part	SW47	1.4404	H168601												
2	1	Housing		1.4404	H172430												
1	1	Housing upper part	SW48	1.4404	H172468	2	2	Housing seal	SW43, SW44, SW47, SW48	EPDM	H170665						
2	1	Housing		1.4404	H172430												
1	1	Housing upper part	SWE45	1.4404	H168601												
2	1	Housing lower part		1.4404	H172687												
1	1	Housing upper part	SWE46	1.4404	H172468	3	3	Housing seal	SWE45, SWE46, SWE47, SWE48	EPDM	H170665						
2	1	Housing upper part		1.4404	H168601												
3	1	Housing lower part		1.4404	H172687												
1	1	Housing upper part	SWE47	1.4404	H168601	7	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265						
2	1	Housing upper part		1.4404	H172468												
3	1	Housing lower part		1.4404	H172687												
1	1	Housing upper part	SWE48	1.4404	H168601												
2	1	Housing upper part		1.4404	H168601	8	3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265						
3	1	Housing lower part		1.4404	H311365												
						8				Turcon MF6		H323082					

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
DN50

Date:	24.07.23					SPX FLOW Page 12 of 26 RN ATEX 054.805-1
Name:	Shreshth					
Approved by:	Peters					

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
2"

Spare parts list:										SPX FLOW							
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42 Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48 Device Category 2G for ATEX Zone 1 2"										Date:		24.07.23					
										Name:		Shreshth					
										Approved by:		Peters					
										Date:				Page 13 of 26			
										Name:				RN ATEX 054.805-1			
										Approved by:							
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.								
1	1	Housing	SW41	1.4404	H168747	4	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM	H77491						
1	1	Housing	SW42	1.4404	H172436					HNBR	H166085						
1	1	Housing	SWE43	1.4404	H172806					FPM	H77490						
1	1	Housing	SWE44	1.4404	H172812					VMQ	H77489						
1	1	Housing upper part	SWE41	1.4404	H168753	2	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	EPDM	H77491						
2	1	Housing lower part	SWE41	1.4404	H172713					HNBR	H166085						
1	1	Housing upper part	SWE42	1.4404	H172478					FPM	H77490						
2	1	Housing lower part	SWE42	1.4404	H172713					VMQ	H77489						
1	1	Housing upper part	SW43	1.4404	H168753	5	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4404	H170337						
2	1	Housing	SW43	1.4404	H168747					1.4404	H170574						
1	1	Housing upper part	SW44	1.4404	H172478	6	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM	H170665						
2	1	Housing	SW44	1.4404	H168747					HNBR	H170654						
1	1	Housing upper part	SW47	1.4404	H172436					FPM	H170666						
2	1	Housing lower part	SW47	1.4404	H172713					VMQ	H170665						
1	1	Housing upper part	SW48	1.4404	H172478	2	2	Housing seal	SW43, SW44, SW47, SW48	EPDM	H170665						
2	1	Housing	SW48	1.4404	H172436					HNBR	H170654						
1	1	Housing upper part	SWE45	1.4404	H168753					FPM	H170666						
2	1	Housing lower part	SWE45	1.4404	H172713					VMQ	H170665						
1	1	Housing upper part	SWE46	1.4404	H172478	3	3	Housing seal	SWE45, SWE46, SWE47, SWE48	EPDM	H170665						
2	1	Housing upper part	SWE46	1.4404	H168753					HNBR	H170654						
3	1	Housing lower part	SWE46	1.4404	H172713					FPM	H170666						
1	1	Housing upper part	SWE47	1.4404	H168753					VMQ	H170665						
2	1	Housing upper part	SWE47	1.4404	H172478	7	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265						
3	1	Housing lower part	SWE47	1.4404	H172713					1.4301	H126265						
1	1	Housing upper part	SWE48	1.4404	H168753					1.4301	H126265						
2	1	Housing upper part	SWE48	1.4404	H168753					1.4301	H126265						
3	1	Housing lower part	SWE48	1.4404	H311368	8	1	Shaft seal	SWE45, SWE46, SWE47, SWE48	1.4301	H126265						
										Turcon MF6	H323082						

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 2G for ATEX Zone 1
2"

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Spare parts list:										Date: 24.07.23						SPX FLOW	
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42 Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48 Device Category 2G for ATEX Zone 1 DN65										Name: Shreshth							
										Approved by: Peters							
										Date:						Page 15 of 26	
										Name:						RN ATEX 054.805-1	
										Approved by:							
Item	Quantity	Description		Material	Part no.	Item		Quantity	Description		Material	Part no.					
1	1	Housing	SW41	1.4404	H168644	4		1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM	H77515					
1	1	Housing	SW42	1.4404	H172431						HNBR	H166678					
1	1	Housing	SWE43	1.4404	H169952						FPM	H77514					
1	1	Housing	SWE44	1.4404	H172648						VMQ	H77513					
1	1	Housing upper part	SWE41	1.4404	H168649	5		2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	EPDM	H77515					
2	1	Housing lower part		1.4404	H172688						HNBR	H166678					
1	1	Housing upper part	SWE42	1.4404	H172469						FPM	H77514					
2	1	Housing lower part		1.4404	H172688			1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4404	H170332					
1	1	Housing upper part	SW43	1.4404	H168649	6		1	Valve shaft	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	1.4404	H170569					
2	1	Housing upper part	SW44	1.4404	H172469						EPDM	H77488					
1	1	Housing upper part	SW47	1.4404	H168649			1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	HNBR	H168714					
2	1	Housing upper part	SW48	1.4404	H172431						FPM	H77487					
1	1	Housing upper part		1.4404	H172469	7		2	Housing seal	SW43, SW44, SW47, SW48	VMQ						
2	1	Housing upper part		1.4404	H172431						EPDM	H77488					
1	1	Housing upper part	SWE45	1.4404	H168649			3	Housing seal	SWE45, SWE46, SWE47, SWE48	HNBR	H168714					
2	1	Housing upper part		1.4404	H168649						FPM	H77487					
3	1	Housing lower part		1.4404	H172688	8		1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	VMQ						
1	1	Housing upper part		1.4404	H172469						EPDM	H77488					
2	1	Housing upper part	SWE46	1.4404	H168649			2	Clamp	SW43, SW44, SW47, SW48	HNBR	H168714					
3	1	Housing lower part		1.4404	H172688						FPM	H77487					
1	1	Housing upper part	SWE47	1.4404	H168649	9		3	Housing seal	SWE45, SWE46, SWE47, SWE48	VMQ						
2	1	Housing upper part		1.4404	H172469						EPDM	H77488					
3	1	Housing lower part		1.4404	H172688			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	HNBR	H168714					
1	1	Housing upper part		1.4404	H168649						FPM	H77487					
2	1	Housing upper part	SWE48	1.4404	H168649	10		2	Clamp	SW43, SW44, SW47, SW48	VMQ						
3	1	Housing lower part		1.4404	H201534						EPDM	H77488					
								3	Clamp	SWE45, SWE46, SWE47, SWE48	HNBR	H168714					
											FPM	H77487					
						11		1	Shaft seal		1.4301	H126266					
											1.4301	H126266					
											1.4301	H126266					
											1.4301	H126266					
						12		1	Shaft seal		Turcon MF6	H323082					

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
DN65

Date:	24.07.23					SPX FLOW Page 16 of 26 RN ATEX 054.805-1
Name:	Shreshth					
Approved by:	Peters					

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
2.5"

Spare parts list:									
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42									
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48									
Device Category 2G for ATEX Zone 1									
2,5"									
Date: 24.07.23									
Name: Shreshth									
Approved by: Peters									
Date:									
Name:									
Approved by:									
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SPX FLOW									
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.
1	1	Housing	SW41		1	1	Seat seal	SW41, SW42	H170662
1	1	Housing	SW42		1	1	Seat seal	SWE41, SWE42, SWE43, SWE44	H170658
1	1	Housing	SWE43		1	1	Seat seal	SWE41, SWE42, SWE43, SWE44	H170663
1	1	Housing	SWE44		1	1	Seat seal	SWE41, SWE42, SWE43, SWE44	H170664
1	1	Housing upper part	SWE41		1	1	Seat seal	SWE41, SWE42, SWE43, SWE44	H170662
2	1	Housing lower part	SWE41		1	1	Seat seal	SWE41, SWE42, SWE43, SWE44	H170658
1	1	Housing upper part	SWE42		1	1	Seat seal	SWE41, SWE42, SWE43, SWE44	H170663
2	1	Housing lower part	SWE42		1	1	Seat seal	SWE41, SWE42, SWE43, SWE44	H170664
1	1	Housing upper part	SW43		1	1	Valve shaft	SW41, SW42	H170338
2	1	Housing	SW43		1	1	Valve shaft	SWE41, SWE42, SWE43, SWE44	H170338
1	1	Housing upper part	SW44		1	1	Valve shaft	SW43, SW44, SW47, SW48	H170575
2	1	Housing	SW44		1	1	Valve shaft	SWE45, SWE46, SWE47, SWE48	H170575
1	1	Housing upper part	SW47		1	1	Housing seal	SW41, SW42	H170667
2	1	Housing	SW47		1	1	Housing seal	SWE41, SWE42, SWE43, SWE44	H170655
1	1	Housing upper part	SW48		1	1	Housing seal	SW41, SW42	H170668
2	1	Housing	SW48		1	1	Housing seal	SWE41, SWE42, SWE43, SWE44	H170668
1	1	Housing upper part	SWE45		1	1	Housing seal	SW43, SW44, SW47, SW48	H170667
2	1	Housing lower part	SWE45		1	1	Housing seal	SW43, SW44, SW47, SW48	H170655
1	1	Housing upper part	SWE46		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
2	1	Housing lower part	SWE46		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
1	1	Housing upper part	SWE47		1	1	Housing seal	SW43, SW44, SW47, SW48	H170667
2	1	Housing lower part	SWE47		1	1	Housing seal	SW43, SW44, SW47, SW48	H170655
1	1	Housing upper part	SWE48		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
2	1	Housing lower part	SWE48		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
1	1	Housing upper part	SWE49		1	1	Housing seal	SW43, SW44, SW47, SW48	H170667
2	1	Housing lower part	SWE49		1	1	Housing seal	SW43, SW44, SW47, SW48	H170655
1	1	Housing upper part	SWE50		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
2	1	Housing lower part	SWE50		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
1	1	Housing upper part	SWE51		1	1	Housing seal	SW43, SW44, SW47, SW48	H170667
2	1	Housing lower part	SWE51		1	1	Housing seal	SW43, SW44, SW47, SW48	H170655
1	1	Housing upper part	SWE52		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
2	1	Housing lower part	SWE52		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
1	1	Housing upper part	SWE53		1	1	Housing seal	SW43, SW44, SW47, SW48	H170667
2	1	Housing lower part	SWE53		1	1	Housing seal	SW43, SW44, SW47, SW48	H170655
1	1	Housing upper part	SWE54		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
2	1	Housing lower part	SWE54		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
1	1	Housing upper part	SWE55		1	1	Housing seal	SW43, SW44, SW47, SW48	H170667
2	1	Housing lower part	SWE55		1	1	Housing seal	SW43, SW44, SW47, SW48	H170655
1	1	Housing upper part	SWE56		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
2	1	Housing lower part	SWE56		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
1	1	Housing upper part	SWE57		1	1	Housing seal	SW43, SW44, SW47, SW48	H170667
2	1	Housing lower part	SWE57		1	1	Housing seal	SW43, SW44, SW47, SW48	H170655
1	1	Housing upper part	SWE58		1	1	Housing seal	SW43, SW44, SW47, SW48	H170668
2	1	Housing lower part							

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
2 5"

[illegible]

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
DN80

SPX FLOW									
Date: 24.07.23		Shreshth Peters		Page 19 of 26		RN ATEX 054.805-1			
Name:		Approved by:		Date:		Name:		Approved by:	
24.07.23		Shreshth Peters							
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.
1	1	Housing	1.4404	H168630	4	1	Seat seal	EPDM	H77546
1	1	Housing	1.4404	H172432			SW41, SW42	HNBR	H166681
1	1	Housing	1.4404	H169953			SWE41, SWE42, SWE43, SWE44	FPM	H77545
1	1	Housing	1.4404	H173728				VMQ	H77544
1	1	Housing upper part	1.4404	H168638	5	2	Seat seal	EPDM	H77546
2	1	Housing lower part	1.4404	H172689			SW43, SW44, SW47, SW48	HNBR	H166681
1	1	Housing upper part	1.4404	H172470			SWE45, SWE46, SWE47, SWE48	FPM	H77545
2	1	Housing lower part	1.4404	H172689				VMQ	H77544
1	1	Housing upper part	1.4404	H168638	6	1	Valve shaft	1.4404	H170333
2	1	Housing	1.4404	H168630			SW41, SW42		
1	1	Housing upper part	1.4404	H172470		1	Valve shaft	1.4404	H170570
2	1	Housing	1.4404	H168630			SW43, SW44, SW47, SW48		
1	1	Housing upper part	1.4404	H168638	7	1	Housing seal	EPDM	H77512
2	1	Housing	1.4404	H172432			SW41, SW42	HNBR	H168759
1	1	Housing upper part	1.4404	H172470			SWE41, SWE42, SWE43, SWE44	FPM	H77511
2	1	Housing lower part	1.4404	H172689				VMQ	
1	1	Housing upper part	1.4404	H172470	8	2	Housing seal	EPDM	H77512
2	1	Housing	1.4404	H172432			SW43, SW44, SW47, SW48	HNBR	H168759
1	1	Housing upper part	1.4404	H168638				FPM	H77511
2	1	Housing lower part	1.4404	H172689				VMQ	
1	1	Housing upper part	1.4404	H172470	9	3	Housing seal	EPDM	H77512
2	1	Housing upper part	1.4404	H168638			SWE45, SWE46, SWE47, SWE48	HNBR	H168759
3	1	Housing lower part	1.4404	H172689				FPM	H77511
1	1	Housing upper part	1.4404	H168638				VMQ	
2	1	Housing upper part	1.4404	H172470	10	1	Clamp	1.4301	H126267
3	1	Housing lower part	1.4404	H172689			SW41, SW42		
1	1	Housing upper part	1.4404	H172470			SWE41, SWE42, SWE43, SWE44		
2	1	Housing lower part	1.4404	H172689					
1	1	Housing upper part	1.4404	H168638	11	2	Clamp	1.4301	H126267
2	1	Housing upper part	1.4404	H172470			SW43, SW44, SW47, SW48		
3	1	Housing lower part	1.4404	H172689					
1	1	Housing upper part	1.4404	H168638			SWE45, SWE46, SWE47, SWE48		
2	1	Housing upper part	1.4404	H172470	12	3	Clamp	1.4301	H126267
3	1	Housing lower part	1.4404	H172689					
1	1	Housing upper part	1.4404	H168638					
2	1	Housing upper part	1.4404	H172470					
3	1	Housing lower part	1.4404	H172689	13	1	Shaft seal	Turcon MF6	H323082
1	1	Housing upper part	1.4404	H168638					
2	1	Housing upper part	1.4404	H172470					
3	1	Housing lower part	1.4404	H172689					

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
DN80

[illegible]

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
3"

SPX FLOW									
Date: 24.07.23		Shreshth Peters		Page 21 of 26		RN ATEX 054.805-1			
Name:		Approved by:		Date:		Name:		Approved by:	
24.07.23		Shreshth Peters							
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.
1	1	Housing	1.4404	H168781	4	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ
1	1	Housing	1.4404	H172438					
1	1	Housing	1.4404	H172808					
1	1	Housing	1.4404	H172814					
1	1	Housing upper part	1.4404	H168787	5	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ
2	1	Housing lower part	1.4404	H172715					
1	1	Housing upper part	1.4404	H172480					
2	1	Housing lower part	1.4404	H172715					
1	1	Housing upper part	1.4404	H168787	6	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4404
2	1	Housing	1.4404	H168781					
1	1	Housing upper part	1.4404	H172480					
2	1	Housing	1.4404	H168781					
1	1	Housing upper part	1.4404	H168787	7	2	Housing seal	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ
2	1	Housing	1.4404	H172438					
1	1	Housing upper part	1.4404	H168787					
2	1	Housing lower part	1.4404	H172715					
1	1	Housing upper part	1.4404	H172480	8	3	Housing seal	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ
2	1	Housing upper part	1.4404	H168787					
3	1	Housing lower part	1.4404	H172715					
1	1	Housing upper part	1.4404	H172480					
2	1	Housing upper part	1.4404	H168787	9	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301
3	1	Housing lower part	1.4404	H172715					
1	1	Housing upper part	1.4404	H168787					
2	1	Housing lower part	1.4404	H172480					
3	1	Housing upper part	1.4404	H168787	10	2	Clamp	SW43, SW44, SW47, SW48	1.4301
2	1	Housing lower part	1.4404	H172715					
1	1	Housing upper part	1.4404	H168787					
2	1	Housing lower part	1.4404	H172480					
3	1	Housing upper part	1.4404	H168787	11	3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301
2	1	Housing lower part	1.4404	H172715					
1	1	Housing upper part	1.4404	H168787					
2	1	Housing lower part	1.4404	H172480					
3	1	Housing upper part	1.4404	H168787	12	1	Shaft seal	Turcon MF6	H323082
2	1	Housing lower part	1.4404	H172715					
1	1	Housing upper part	1.4404	H168787					
2	1	Housing lower part	1.4404	H172480					

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 2G for ATEX Zone 1
3"

[illegible]

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42								SPX FLOW
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48								
Device Category 2G for ATEX Zone 1 DN100								
								Page 23 of 26
Name:								RN ATEX 054 805-1
Approved by:								
Peters								
Date:								
Name:								

Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE44, SWE47

Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47

Device Category 2G for ATEX Zone 1

DN100

Item	Quantity	Description	Material	Part no.
1	1	Housing SW41	1.4404	H161864
1	1	Housing SW42	1.4404	H172433
1	1	Housing SWE43	1.4404	H169954
1	1	Housing SWE44	1.4404	H173727
1	1	Housing upper part SWE41	1.4404	H168660
2	1	Housing lower part	1.4404	H172690
1	1	Housing upper part SWE42	1.4404	H172471
2	1	Housing lower part	1.4404	H172690
1	1	Housing upper part SW43	1.4404	H168660
2	1	Housing	1.4404	H161864
1	1	Housing upper part SW44	1.4404	H172471
2	1	Housing	1.4404	H161864
1	1	Housing upper part SW47	1.4404	H168660
2	1	Housing	1.4404	H172433
1	1	Housing upper part SW48	1.4404	H172471
2	1	Housing	1.4404	H172433
1	1	Housing upper part	1.4404	H168660
2	1	Housing upper part SWE45	1.4404	H168660
3	1	Housing lower part	1.4404	H172690
1	1	Housing upper part	1.4404	H172471
2	1	Housing upper part SWE46	1.4404	H168660
3	1	Housing lower part	1.4404	H172690
1	1	Housing upper part	1.4404	H168660
2	1	Housing upper part SWE47	1.4404	H172471
3	1	Housing lower part	1.4404	H172690
1	1	Housing upper part	1.4404	H168660
2	1	Housing upper part SWE48	1.4404	H168660
3	1	Housing lower part	1.4404	H311366

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 2G for ATEX Zone 1

DN100

[illegible]

Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 2G for ATEX Zone 1
4"

SPX FLOW									
Date: 24.07.23		Shreshth Peters		Page 25 of 26		RN ATEX 054.805-1			
Name:		Approved by:		Date:		Name:		Approved by:	
24.07.23		Shreshth Peters							
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.
1	1	Housing	SW41	H168804	4	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ EPDM HNBR FPM VMQ
1	1	Housing	SW42	H172439					
1	1	Housing	SWE43	H172809					
1	1	Housing	SWE44	H172815					
1	1	Housing upper part	SWE41	H168809	5	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ
2	1	Housing lower part	SWE41	H172716					
1	1	Housing upper part	SWE42	H172481					
2	1	Housing lower part	SWE42	H172716					
1	1	Housing upper part	SW43	H168809	6	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4404 1.4404 1.4404 1.4404
2	1	Housing	SW43	H168804					
1	1	Housing upper part	SW44	H172481					
2	1	Housing	SW44	H168804					
1	1	Housing upper part	SW47	H168809	7	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ EPDM HNBR FPM VMQ
2	1	Housing	SW47	H172439					
1	1	Housing upper part	SW48	H172481					
2	1	Housing	SW48	H172439					
1	1	Housing upper part	SWE45	H168809	8	2	Housing seal	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ EPDM HNBR FPM VMQ
2	1	Housing upper part	SWE45	H168809					
3	1	Housing lower part	SWE45	H172716					
1	1	Housing upper part	SWE46	H172481					
2	1	Housing upper part	SWE46	H168809	9	3	Housing seal	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ EPDM HNBR FPM VMQ
3	1	Housing lower part	SWE46	H172716					
1	1	Housing upper part	SWE47	H168809					
2	1	Housing upper part	SWE47	H172481					
3	1	Housing lower part	SWE47	H172716	10	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301 1.4301 1.4301 1.4301
1	1	Housing upper part	SWE47	H168809					
2	1	Housing upper part	SWE48	H168809					
3	1	Housing lower part	SWE48	H311370					
1	1	Housing upper part	SW48	H168809	11	2	Clamp	SW43, SW44, SW47, SW48	1.4301 1.4301 1.4301 1.4301
2	1	Housing upper part	SW48	H168809					
3	1	Housing lower part	SW48	H311370					
1	1	Housing upper part	SW48	H168809					
2	1	Housing upper part	SW48	H168809	12	3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301 1.4301 1.4301 1.4301
3	1	Housing lower part	SW48	H311370					
1	1	Housing upper part	SW48	H168809					
2	1	Housing upper part	SW48	H168809					
3	1	Housing lower part	SW48	H311370	13	1	Shaft seal	Turcon MF6	H323082
1	1	Housing upper part	SW48	H168809					
2	1	Housing upper part	SW48	H168809					
3	1	Housing lower part	SW48	H311370					

SPX FLOW
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26 of 26

		Part no.
	NBR	
	H175810	
	H175816	
	H204908	
	H310454	
	R	
	H175827	
	H175833	
	H310466	
	H310467	
	R	
	H175843	
	H175849	
	H207422	
	H310472	
	R	
	H203758	
	H325242	
	H327507	

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Device Category 3G for ATEX Zone 2
DN 25 - DN100; 1" - 4"

Date: 19.07.23

Name: Shreshth

Approved by: Peters

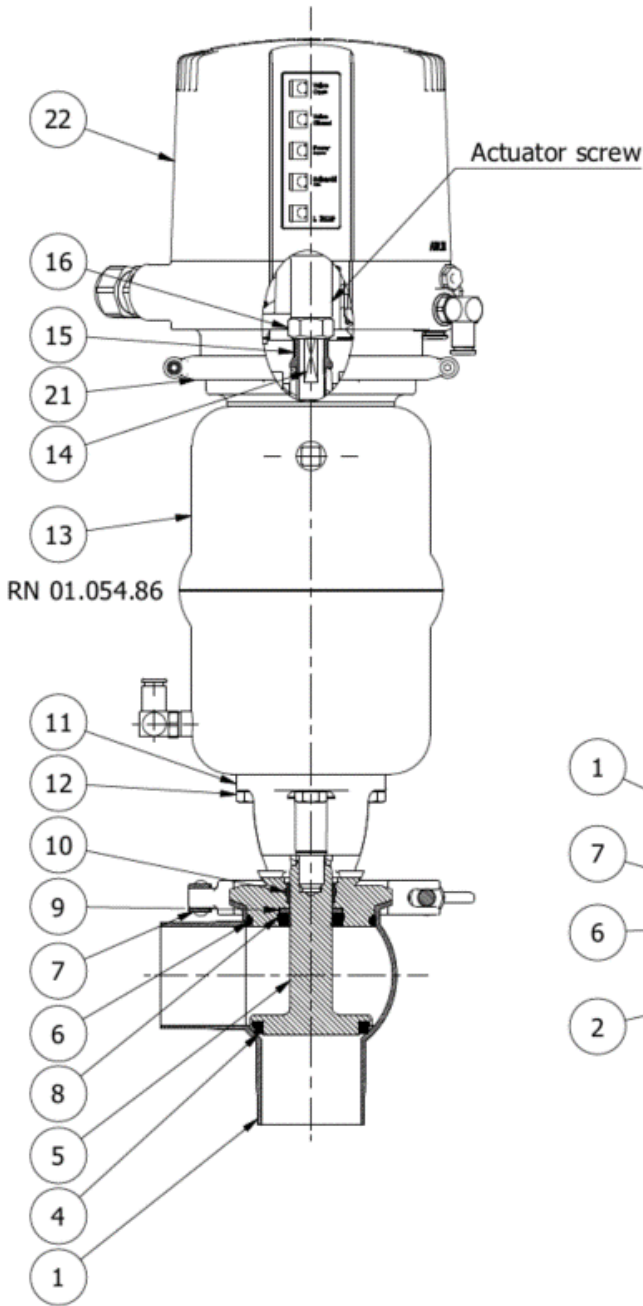
Page 1 of 27

RN ATEX 054.805-2

Date:

Name:

Approved by:



SW41



SWE43



SW42



SWE44



SWE41



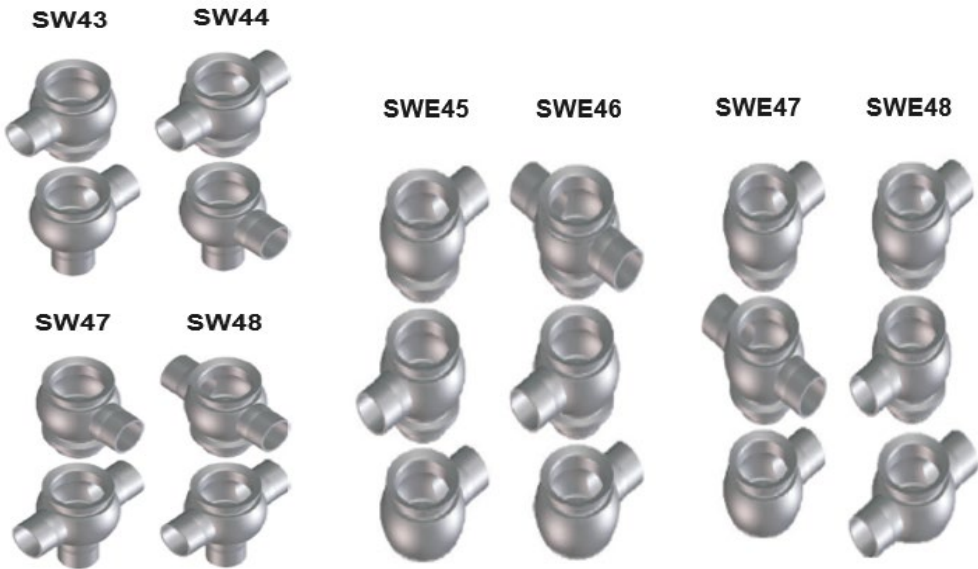
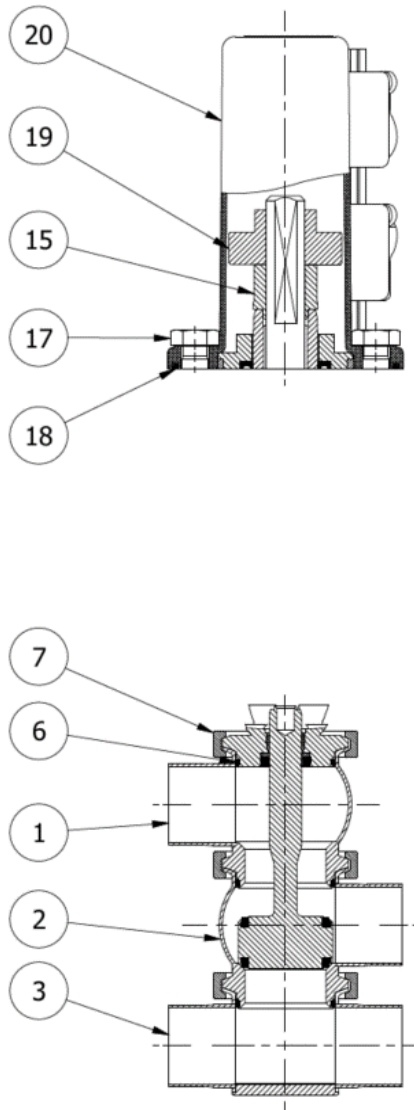
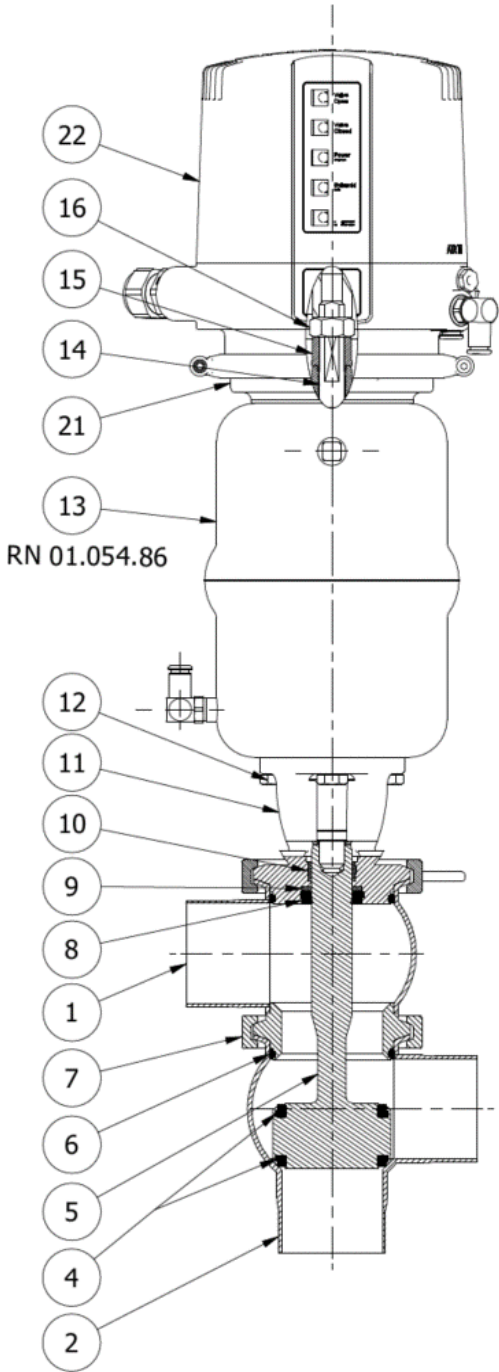
SWE42



Spare parts list:

Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
DN 25 - DN100; 1" - 4"

Date:	09/12	19.07.23	SPX FLOW	
Name:	RAP	Shreshth Peters		
Approved by:				
Date:			Page	2 of 27
Name:			RN ATEX 054.805-2	
Approved by:				



Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
DN 25

Spare parts list:										SPX FLOW					
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42 Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48 Device Category 3G for ATEX Zone 2 DN 25										Date:	19.07.23				
										Name:	Shreshth				
										Approved by:	Peters				
										Date:					Page 3 of 27
										Name:					RN ATEX 054.805-2
										Approved by:					
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.						
1	1	Housing	SW41	1.4404	H168561	4	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44						
1	1	Housing	SW42	1.4404	H172428										
1	1	Housing	SWE43	1.4404	H169949										
1	1	Housing	SWE44	1.4404	H172645										
1	1	Housing upper part	SWE41	1.4404	H168564	2	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48						
2	1	Housing lower part		1.4404	H172763										
1	1	Housing upper part	SWE42	1.4404	H172466										
2	1	Housing lower part		1.4404	H172763										
1	1	Housing upper part	SW43	1.4404	H168564	5	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44						
2	1	Housing		1.4404	H168561										
1	1	Housing upper part	SW44	1.4404	H172466										
2	1	Housing		1.4404	H168561										
1	1	Housing upper part	SW47	1.4404	H168564	6	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44						
2	1	Housing		1.4404	H172428										
1	1	Housing upper part	SW48	1.4404	H172466										
2	1	Housing		1.4404	H172428										
1	1	Housing upper part	SWE45	1.4404	H168564	3	2	Housing seal	SW43, SW44, SW47, SW48						
2	1	Housing upper part		1.4404	H168564										
3	1	Housing lower part		1.4404	H172763										
1	1	Housing upper part	SWE46	1.4404	H172466										
2	1	Housing upper part		1.4404	H168564	7	3	Housing seal	SWE45, SWE46, SWE47, SWE48						
3	1	Housing lower part		1.4404	H172763										
1	1	Housing upper part	SWE47	1.4404	H168564										
2	1	Housing upper part		1.4404	H172466										
3	1	Housing lower part		1.4404	H172763	8	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44						
1	1	Housing upper part	SWE48	1.4404	H168564										
2	1	Housing upper part		1.4404	H168564										
3	1	Housing lower part		1.4404	H311363										
1	1	Housing upper part				8	1	Shaft seal	Turcon MF6						
2	1	Housing upper part													
3	1	Housing lower part													
1	1	Housing upper part													
2	1	Housing upper part				8	1	Shaft seal	H323082						
3	1	Housing lower part													
1	1	Housing upper part													
2	1	Housing upper part													

Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
DN 25

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Spare parts list:										Date: 19.07.23								SPX FLOW	
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42 Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48 Device Category 3G for ATEX Zone 2 1"										Name: Shreshth									
										Approved by: Peters									
										Date:						Page 5 of 27			
										Name:								RN ATEX 054.805-2	
										Approved by:									
Item	Quantity	Description		Material	Part no.	Item	Quantity	Description		Material	Part no.								
1	1	Housing	SW41	1.4404	H168373	4	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM	H77442								
1	1	Housing	SW42	1.4404	H172434					HNBR	H170176								
1	1	Housing	SWE43	1.4404	H172804					FPM	H77441								
1	1	Housing	SWE44	1.4404	H172810					VMQ	H77440								
1	1	Housing upper part	SWE41	1.4404	H168678	5	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	EPDM	H77442								
2	1	Housing lower part		1.4404	H172711					HNBR	H170176								
1	1	Housing upper part	SWE42	1.4404	H172476					FPM	H77441								
2	1	Housing lower part		1.4404	H172711					VMQ	H77440								
1	1	Housing upper part	SW43	1.4404	H168678	6	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4404	H170335								
2	1	Housing		1.4404	H168673		1	Valve shaft	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	1.4404	H170572								
1	1	Housing upper part	SW44	1.4404	H172476					EPDM	H136432								
2	1	Housing		1.4404	H168673		1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	HNBR	H172124								
1	1	Housing upper part	SW47	1.4404	H168678	7	2	Housing seal	SW43, SW44, SW47, SW48	FPM	H136431								
2	1	Housing		1.4404	H172434					VMQ									
1	1	Housing upper part	SW48	1.4404	H172476					EPDM	H136432								
2	1	Housing		1.4404	H172434		3	Housing seal	SWE45, SWE46, SWE47, SWE48	HNBR	H172124								
1	1	Housing upper part	SWE45	1.4404	H168678	8	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	FPM	H136431								
2	1	Housing upper part		1.4404	H168678		2	Clamp	SW43, SW44, SW47, SW48	VMQ									
3	1	Housing lower part		1.4404	H172711					EPDM	H136432								
1	1	Housing upper part	SWE46	1.4404	H172476		3	Housing seal	SWE45, SWE46, SWE47, SWE48	HNBR	H172124								
2	1	Housing upper part		1.4404	H168678	9	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	FPM	H136431								
3	1	Housing lower part		1.4404	H172711		2	Clamp	SW43, SW44, SW47, SW48	VMQ									
1	1	Housing upper part	SWE47	1.4404	H168678					EPDM	H136432								
2	1	Housing upper part		1.4404	H172476		1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	HNBR	H172124								
3	1	Housing lower part		1.4404	H172711	10	2	Clamp	SW43, SW44, SW47, SW48	FPM	H136431								
1	1	Housing upper part	SWE48	1.4404	H168678		3	Clamp	SWE45, SWE46, SWE47, SWE48	VMQ									
2	1	Housing upper part		1.4404	H168678					EPDM	H136432								
3	1	Housing lower part		1.4404	H311367		1	Shaft seal		Turcon MF6	H323082								

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 3G for ATEX Zone 2

1"

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
DN40

Spare parts list:										
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42										
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48										
Device Category 3G for ATEX Zone 2										
DN40										
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.	
1	1	Housing	1.4404	H171391	4	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM	H77442
1	1	Housing	1.4404	H172429					HNBR	H170176
1	1	Housing	1.4404	H169950					FPM	H77441
1	1	Housing	1.4404	H172646					VMQ	H77440
1	1	Housing upper part	1.4404	H171395	5	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	EPDM	H77467
2	1	Housing lower part	1.4404	H172765					HNBR	H166676
1	1	Housing upper part	1.4404	H172467					FPM	H77466
2	1	Housing lower part	1.4404	H172765					VMQ	H77465
1	1	Housing upper part	1.4404	H171395	6	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4404	H170330
2	1	Housing	1.4404	H171391					1.4404	H170567
1	1	Housing upper part	1.4404	H171395	7	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM	H77439
2	1	Housing	1.4404	H172429					HNBR	H170017
1	1	Housing upper part	1.4404	H172467					FPM	H77438
2	1	Housing	1.4404	H172429					VMQ	
1	1	Housing upper part	1.4404	H172429	8	2	Housing seal	SW43, SW44, SW47, SW48	EPDM	H77439
2	1	Housing	1.4404	H171395					HNBR	H170017
1	1	Housing upper part	1.4404	H171395					FPM	H77438
3	1	Housing lower part	1.4404	H172765					VMQ	
1	1	Housing upper part	1.4404	H172467	9	3	Housing seal	SWE45, SWE46, SWE47, SWE48	EPDM	H77439
2	1	Housing upper part	1.4404	H171395					HNBR	H170017
3	1	Housing lower part	1.4404	H172765					FPM	H77438
1	1	Housing upper part	1.4404	H171395					VMQ	
2	1	Housing upper part	1.4404	H172467	10	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126264
3	1	Housing lower part	1.4404	H172765						
1	1	Housing upper part	1.4404	H171395						
2	1	Housing upper part	1.4404	H172467						
1	1	Housing upper part	1.4404	H171395	11	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126264
2	1	Housing lower part	1.4404	H172765						
3	1	Housing upper part	1.4404	H171395						
1	1	Housing upper part	1.4404	H172467						
2	1	Housing upper part	1.4404	H171395	12	3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126264
3	1	Housing lower part	1.4404	H172765						
1	1	Housing upper part	1.4404	H171395						
2	1	Housing upper part	1.4404	H172467						
1	1	Housing upper part	1.4404	H171395	13	1	Shaft seal	Turcon MF6	H323082	
2	1	Housing lower part	1.4404	H172765						
3	1	Housing upper part	1.4404	H171395						
1	1	Housing upper part	1.4404	H172467						

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42

Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 3G for ATEX Zone 2

DN40

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Name:					RN ATEX 054.805-2
Approved by:					

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
1,5"

Date:		19.07.23				SPX FLOW	Page 9 of 27 RN ATEX 054.805-2
Name:		Shreshth					
Approved by:		Peters					
Date:							
Name:							
Approved by:							

Item	Quantity	Description	Material	Part no.
1	1	Housing	1.4404	H171404
1	1	Housing	1.4404	H172435
1	1	Housing	1.4404	H172805
1	1	Housing	1.4404	H172811
1	1	Housing upper part	1.4404	H171400
2	1	Housing lower part	1.4404	H172712
1	1	Housing upper part	1.4404	H172477
2	1	Housing lower part	1.4404	H172712
1	1	Housing upper part	1.4404	H171400
2	1	Housing	1.4404	H171404
1	1	Housing upper part	1.4404	H172477
2	1	Housing	1.4404	H171404
1	1	Housing upper part	1.4404	H171400
2	1	Housing	1.4404	H172435
1	1	Housing upper part	1.4404	H172477
2	1	Housing	1.4404	H172435
1	1	Housing upper part	1.4404	H171400
2	1	Housing upper part	1.4404	H171400
3	1	Housing lower part	1.4404	H172712
1	1	Housing upper part	1.4404	H172477
2	1	Housing upper part	1.4404	H171400
3	1	Housing lower part	1.4404	H172712
1	1	Housing upper part	1.4404	H171400
2	1	Housing upper part	1.4404	H172477
3	1	Housing lower part	1.4404	H172712
1	1	Housing upper part	1.4404	H171400
2	1	Housing upper part	1.4404	H171400
3	1	Housing lower part	1.4404	H202852

Item	Quantity	Description	Material	Part no.
1	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	H77442
4	1			H170176
				H77441
				H77440
2	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	H77467
				H166676
				H77466
				H77465
5	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	H170336
1	1	Valve shaft	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	H170573
6	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	H77439
				H170017
				H77438
2	2	Housing seal	SW43, SW44, SW47, SW48	H77439
				H170017
				H77438
3	3	Housing seal	SWE45, SWE46, SWE47, SWE48	H77439
				H170017
				H77438
7	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	H126264
2	2	Clamp	SW43, SW44, SW47, SW48	H126264
3	3	Clamp	SWE45, SWE46, SWE47, SWE48	H126264
8	1	Shaft seal		H323082

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42

Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 3G for ATEX Zone 2

1,5"

SPX FLOW	Approved by:	Peters	Siresnuth
	Approved by:	Peters	Siresnuth
	Approved by:	Peters	Siresnuth
	Approved by:	Peters	Siresnuth
Date:	Date:	Date:	Date:
Name:	Name:	Name:	Name:
Approved by:	Approved by:	Approved by:	Approved by:
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Name:					RN ATEX 054.805-2
Approved by:					

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Item	Quantity	Description	Material	Part no.
1	1	Housing	1.4404	H168596
1	1	Housing	1.4404	H172430
1	1	Housing	1.4404	H169951
1	1	Housing	1.4404	H172647
1	1	Housing upper part	1.4404	H168601
2	1	Housing lower part	1.4404	H172687
1	1	Housing upper part	1.4404	H172468
2	1	Housing lower part	1.4404	H172687
1	1	Housing upper part	1.4404	H168601
2	1	Housing	1.4404	H168596
1	1	Housing upper part	1.4404	H172468
2	1	Housing	1.4404	H168596
1	1	Housing upper part	1.4404	H168601
2	1	Housing	1.4404	H172430
1	1	Housing upper part	1.4404	H172468
2	1	Housing	1.4404	H172430
1	1	Housing upper part	1.4404	H168601
2	1	Housing upper part	1.4404	H168601
3	1	Housing lower part	1.4404	H172687
1	1	Housing upper part	1.4404	H172468
2	1	Housing upper part	1.4404	H168601
3	1	Housing lower part	1.4404	H172687
1	1	Housing upper part	1.4404	H168601
2	1	Housing upper part	1.4404	H172468
3	1	Housing lower part	1.4404	H172687
1	1	Housing upper part	1.4404	H168601
2	1	Housing upper part	1.4404	H168601
3	1	Housing lower part	1.4404	H311365

Item	Quantity	Description	Material	Part no.	Material	Description	Quantity	Item
	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44		EPDM		1	
4					HNBR			
					FPM			
					VMQ			
	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48		EPDM		2	
					HNBR			
					FPM			
					VMQ			
5					1.4404		1	
	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44					
	1	Valve shaft	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48		1.4404		1	
					EPDM			
	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44		HNBR			
					FPM			
					VMQ			
6					EPDM		2	
					HNBR			
					FPM			
					VMQ			
	3	Housing seal	SWE45, SWE46, SWE47, SWE48		EPDM		3	
					HNBR			
					FPM			
					VMQ			
7					1.4301		1	
	2	Clamp	SW43, SW44, SW47, SW48		1.4301		2	
	3	Clamp	SWE45, SWE46, SWE47, SWE48		1.4301		3	
8					Turcon MF6		1	

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42

Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 3G for ATEX Zone 2

DN50

SPX FLOW	Approved by:	Sniresn	Peters
	Approved by:	Sniresn	Peters
	Approved by:	Sniresn	Peters
	Approved by:	Sniresn	Peters
Date:	Date:	Date:	Date:
Name:	Name:	Name:	Name:
Approved by:	Approved by:	Approved by:	Approved by:
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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
2"

Spare parts list:										19.07.23						SPX FLOW					
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42 Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48 Device Category 3G for ATEX Zone 2 2"										Date:			Name:			Approved by:					
										Shreshth			Peters								
Date:										Page			13 of 27								
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Approved by:																					
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.												
1	1	Housing	SW41		4	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H77491 H166085 H77490 H77489											
1	1	Housing	SW42			2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H77491 H166085 H77490 H77489											
1	1	Housing	SWE43			1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4404	H170337											
1	1	Housing	SWE44			1	Valve shaft	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	1.4404	H170574											
1	1	Housing upper part	SWE41		5	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing lower part	SWE41			2	Housing seal	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE42			3	Housing seal	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing lower part	SWE42			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
1	1	Housing upper part	SW43		6	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
2	1	Housing upper part	SW44			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
1	1	Housing upper part	SW47			1	Shaft seal	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
2	1	Housing lower part	SW47																		
1	1	Housing upper part	SW48		7	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SW48			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE45			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing lower part	SWE45			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
3	1	Housing lower part	SWE45		8	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
1	1	Housing upper part	SWE46			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
2	1	Housing upper part	SWE46																		
3	1	Housing lower part	SWE46																		
1	1	Housing upper part	SWE47		9	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE47			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE47			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE48			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
2	1	Housing upper part	SWE48		10	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
3	1	Housing lower part	SWE48			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
1	1	Housing upper part	SWE49																		
2	1	Housing upper part	SWE49																		
3	1	Housing lower part	SWE49		11	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE50			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE50			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE50			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
1	1	Housing upper part	SWE51		12	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
2	1	Housing upper part	SWE51			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
3	1	Housing lower part	SWE51																		
1	1	Housing upper part	SWE52																		
2	1	Housing upper part	SWE52		13	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE52			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE53			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE53			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
3	1	Housing lower part	SWE53		14	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
1	1	Housing upper part	SWE54			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
2	1	Housing upper part	SWE54																		
3	1	Housing lower part	SWE54																		
1	1	Housing upper part	SWE55		15	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE55			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE55			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE56			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
2	1	Housing upper part	SWE56		16	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
3	1	Housing lower part	SWE56			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
1	1	Housing upper part	SWE57																		
2	1	Housing upper part	SWE57																		
3	1	Housing lower part	SWE57		17	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE58			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE58			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE58			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
1	1	Housing upper part	SWE59		18	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
2	1	Housing upper part	SWE59			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
3	1	Housing lower part	SWE59																		
1	1	Housing upper part	SWE60																		
2	1	Housing upper part	SWE60		19	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE60			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE61			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE61			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
3	1	Housing lower part	SWE61		20	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
1	1	Housing upper part	SWE62			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
2	1	Housing upper part	SWE62																		
3	1	Housing lower part	SWE62																		
1	1	Housing upper part	SWE63		21	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE63			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE63			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE64			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
2	1	Housing upper part	SWE64		22	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
3	1	Housing lower part	SWE64			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
1	1	Housing upper part	SWE65																		
2	1	Housing upper part	SWE65																		
3	1	Housing lower part	SWE65		23	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE66			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE66			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE66			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
1	1	Housing upper part	SWE67		24	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
2	1	Housing upper part	SWE67			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
3	1	Housing lower part	SWE67																		
1	1	Housing upper part	SWE68																		
2	1	Housing upper part	SWE68		25	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE68			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE69			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE69			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
3	1	Housing lower part	SWE69		26	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
1	1	Housing upper part	SWE70			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
2	1	Housing upper part	SWE70																		
3	1	Housing lower part	SWE70																		
1	1	Housing upper part	SWE71		27	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE71			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE71			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE72			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
2	1	Housing upper part	SWE72		28	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
3	1	Housing lower part	SWE72			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
1	1	Housing upper part	SWE73																		
2	1	Housing upper part	SWE73																		
3	1	Housing lower part	SWE73		29	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE74			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE74			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE74			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
1	1	Housing upper part	SWE75		30	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
2	1	Housing upper part	SWE75			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301	H126265											
3	1	Housing lower part	SWE75																		
1	1	Housing upper part	SWE76																		
2	1	Housing upper part	SWE76		31	1	Housing upper part	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
3	1	Housing lower part	SWE76			2	Housing upper part	SW43, SW44, SW47, SW48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
1	1	Housing upper part	SWE77			3	Housing upper part	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	H170665 H170654 H170666 H170665											
2	1	Housing upper part	SWE77			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126265											
3	1	Housing lower part	SWE77		32	2	Clamp	SW43, SW44, SW47, SW48	1.4301	H126265											
1	1	Housing upper part	SWE78			3	Clamp	SWE45, SWE46, SWE47, SWE48	1.4301												

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
DN65

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42

Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 3G for ATEX Zone 2

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SPX FLOW

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
2,5"

SPX FLOW									
Date:		19.07.23		Shreshth Peters		Page 17 of 27		RN ATEX 054.805-2	
Name:									
Approved by:									
Date:									
Name:									
Approved by:									
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.
1	1	Housing	1.4404	H168762	4	1	Seat seal	EPDM	H170662
1	1	Housing	1.4404	H172437			SW41, SW42	HNBR	H170658
1	1	Housing	1.4404	H172807			SWE41, SWE42, SWE43, SWE44	FPM	H170663
1	1	Housing	1.4404	H172813				VMQ	H170664
1	1	Housing upper part	1.4404	H168767	5	2	Seat seal	EPDM	H170662
2	1	Housing lower part	1.4404	H172714			SW43, SW44, SW47, SW48	HNBR	H170658
1	1	Housing upper part	1.4404	H172479			SWE45, SWE46, SWE47, SWE48	FPM	H170663
2	1	Housing lower part	1.4404	H172714				VMQ	H170664
1	1	Housing upper part	1.4404	H168767	6	1	Valve shaft	1.4404	H170338
2	1	Housing	1.4404	H168762		1	Valve shaft	1.4404	H170575
1	1	Housing upper part	1.4404	H172479			SW43, SW44, SW47, SW48		
2	1	Housing	1.4404	H168762			SWE45, SWE46, SWE47, SWE48		
1	1	Housing upper part	1.4404	H168767	7	1	Housing seal	EPDM	H170667
2	1	Housing	1.4404	H172437			SW41, SW42	HNBR	H170655
1	1	Housing upper part	1.4404	H172479			SWE41, SWE42, SWE43, SWE44	FPM	H170668
2	1	Housing	1.4404	H172437				VMQ	
1	1	Housing upper part	1.4404	H168767	8	2	Housing seal	EPDM	H170667
2	1	Housing	1.4404	H172479			SW43, SW44, SW47, SW48	HNBR	H170655
1	1	Housing upper part	1.4404	H168767				FPM	H170668
2	1	Housing lower part	1.4404	H172714				VMQ	
1	1	Housing upper part	1.4404	H172479	9	3	Housing seal	EPDM	H170667
2	1	Housing upper part	1.4404	H168767			SWE45, SWE46, SWE47, SWE48	HNBR	H170655
3	1	Housing lower part	1.4404	H172714				FPM	H170668
1	1	Housing upper part	1.4404	H168767				VMQ	
2	1	Housing upper part	1.4404	H172479	10	1	Clamp	1.4301	H126266
3	1	Housing lower part	1.4404	H172714			SW41, SW42		
1	1	Housing upper part	1.4404	H168767			SWE41, SWE42, SWE43, SWE44		
2	1	Housing lower part	1.4404	H172714					
1	1	Housing upper part	1.4404	H168767	11	2	Clamp	1.4301	H126266
2	1	Housing upper part	1.4404	H172479			SW43, SW44, SW47, SW48		
3	1	Housing lower part	1.4404	H168767					
1	1	Housing upper part	1.4404	H172479					
2	1	Housing upper part	1.4404	H168767	12	3	Clamp	1.4301	H126266
3	1	Housing lower part	1.4404	H207429			SWE45, SWE46, SWE47, SWE48		
1	1	Housing upper part							
2	1	Housing lower part							
1	1	Housing upper part			13	1	Shaft seal	Turcon MF6	H323082
2	1	Housing lower part							
3	1	Housing upper part							
4	1	Housing lower part							

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42

Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 3G for ATEX Zone 2

2,5"

Name:	Shreshth
Approved by:	Peters
Date:	
Name:	

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
3"

Date:	19.07.23					SPX FLOW
Name:	Shreshth					
Approved by:	Peters					
Date:						Page 21 of 27
Name:						RN ATEX 054.805-2
Approved by:						

Item	Quantity	Description	Material	Part no.
1	1	Housing	1.4404	H168781
1	1	Housing	1.4404	H172438
1	1	Housing	1.4404	H172808
1	1	Housing	1.4404	H172814
1	1	Housing upper part	1.4404	H168787
2	1	Housing lower part	1.4404	H172715
1	1	Housing upper part	1.4404	H172480
2	1	Housing lower part	1.4404	H172715
1	1	Housing upper part	1.4404	H168787
2	1	Housing	1.4404	H168781
1	1	Housing upper part	1.4404	H172480
2	1	Housing	1.4404	H168781
1	1	Housing upper part	1.4404	H168787
2	1	Housing	1.4404	H172438
1	1	Housing upper part	1.4404	H168787
2	1	Housing	1.4404	H172438
1	1	Housing upper part	1.4404	H168787
2	1	Housing upper part	1.4404	H168787
3	1	Housing lower part	1.4404	H172715
1	1	Housing upper part	1.4404	H172480
2	1	Housing upper part	1.4404	H168787
3	1	Housing lower part	1.4404	H172715
1	1	Housing upper part	1.4404	H168787
2	1	Housing upper part	1.4404	H172480
3	1	Housing lower part	1.4404	H172715
1	1	Housing upper part	1.4404	H168787
2	1	Housing upper part	1.4404	H172480
3	1	Housing lower part	1.4404	H172715
1	1	Housing upper part	1.4404	H168787
2	1	Housing upper part	1.4404	H168787
3	1	Housing lower part	1.4404	H311369

Item	Quantity	Description	Material	Part no.
1	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	H77561
4	1			H166679
				H77560
				H77559
2	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	H77561
				H166679
				H77560
				H77559
5	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	H170339
1	1	Valve shaft	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	H170576
6	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	H170669
				H170656
				H170670
				H170669
				H170656
				H170670
				H170669
				H170656
				H170670
7	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	H126267
2	2	Clamp	SW43, SW44, SW47, SW48	H126267
3	3	Clamp	SWE45, SWE46, SWE47, SWE48	H126267
8	1	Shaft seal	Turcon MF6	H323082

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
3"

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Spare parts list:

[illegible]

2 SWE48	Date:	19.07.23				SPX FLOW
	Name:	Shreshth				
	Approved by:	Peters				
	Date:					Page 23 of 27
	Name:					RN ATEX 054.805-2
	Approved by:					

Item	Quantity	Description	Material	Part no.
1	1	Housing	1.4404	H161864
1	1	Housing	1.4404	H172433
1	1	Housing	1.4404	H169954
1	1	Housing	1.4404	H173727
1	1	Housing upper part	1.4404	H168660
2	1	Housing lower part	1.4404	H172690
1	1	Housing upper part	1.4404	H172471
2	1	Housing lower part	1.4404	H172690
1	1	Housing upper part	1.4404	H168660
2	1	Housing	1.4404	H161864
1	1	Housing upper part	1.4404	H172471
2	1	Housing	1.4404	H161864
1	1	Housing upper part	1.4404	H168660
2	1	Housing	1.4404	H172433
1	1	Housing upper part	1.4404	H172471
2	1	Housing	1.4404	H172433
1	1	Housing upper part	1.4404	H168660
2	1	Housing upper part	1.4404	H168660
3	1	Housing lower part	1.4404	H172690
1	1	Housing upper part	1.4404	H172471
2	1	Housing upper part	1.4404	H168660
3	1	Housing lower part	1.4404	H172690
1	1	Housing upper part	1.4404	H168660
2	1	Housing upper part	1.4404	H172471
3	1	Housing lower part	1.4404	H172690
1	1	Housing upper part	1.4404	H168660
2	1	Housing upper part	1.4404	H172690
3	1	Housing lower part	1.4404	H168660
1	1	Housing upper part	1.4404	H168660
2	1	Housing upper part	1.4404	H168660
3	1	Housing lower part	1.4404	H311366

Item	Quantity	Description	Material	Part no.	
4	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	
		2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ
	5		1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44
		1	Valve shaft	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	1.4404 H170571
6	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM HNBR FPM VMQ	
			2	Housing seal	SW43, SW44, SW47, SW48
	3	Housing seal	SWE45, SWE46, SWE47, SWE48	EPDM HNBR FPM VMQ	
			1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44
7	2	Clamp	SW43, SW44, SW47, SW48	1.4301 H126268	
			3	Clamp	SWE45, SWE46, SWE47, SWE48
8	1	Shaft seal	Turcon MIF6	H323082	

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42

Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 3G for ATEX Zone 2

DN100

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2
4"

Spare parts list:										19.07.23			SPX FLOW		
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42 Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48 Device Category 3G for ATEX Zone 2 4"										Name:					
										Approved by:			Peters		
Date:										Page			25 of 27		
Name:										RN ATEX 054.805-2					
Approved by:															
Item	Quantity	Description	Material	Part no.	Item	Quantity	Description	Material	Part no.						
1	1	Housing	SW41		4	1	Seat seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM	H77586					
1	1	Housing	SW42			HNBR	H166682								
1	1	Housing	SWE43			FPM	H77785								
1	1	Housing	SWE44			VMQ	H77584								
1	1	Housing upper part	SWE41		2	2	Seat seal	SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	EPDM	H77586					
2	1	Housing lower part				HNBR	H166682								
1	1	Housing upper part	SWE42			FPM	H77785								
2	1	Housing lower part				VMQ	H77584								
1	1	Housing upper part	SW43		5	1	Valve shaft	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4404	H170340					
2	1	Housing				1	Valve shaft		SW43, SW44, SW47, SW48 SWE45, SWE46, SWE47, SWE48	1.4404	H170577				
1	1	Housing upper part	SW44		6	1	Housing seal	SW41, SW42 SWE41, SWE42, SWE43, SWE44	EPDM	H170671					
2	1	Housing				HNBR	H170657								
1	1	Housing upper part	SW47			FPM	H170672								
2	1	Housing upper part	SW48			VMQ									
1	1	Housing upper part			2	2	Housing seal	SW43, SW44, SW47, SW48	EPDM	H170671					
2	1	Housing upper part	SWE45			HNBR	H170657								
3	1	Housing lower part				FPM	H170672								
1	1	Housing upper part				VMQ									
1	1	Housing upper part			3	3	Housing seal	SWE45, SWE46, SWE47, SWE48	EPDM	H170671					
2	1	Housing upper part	SWE46			HNBR	H170657								
3	1	Housing lower part				FPM	H170672								
1	1	Housing upper part				VMQ									
2	1	Housing upper part			7	1	Clamp	SW41, SW42 SWE41, SWE42, SWE43, SWE44	1.4301	H126268					
3	1	Housing lower part				2	Clamp		SW43, SW44, SW47, SW48	1.4301	H126268				
1	1	Housing upper part				3	Clamp		SWE45, SWE46, SWE47, SWE48	1.4301	H126268				
2	1	Housing upper part	SWE48			1	Shaft seal			Turcon MF6	H323082				
3	1	Housing lower part			8										

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42

Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48

Device Category 3G for ATEX Zone 2

4"

Name:		Shreshta
Approved by:		Peters
Date:		
Name:		
Approved by:		

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Spare parts list:

Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42
Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48
Device Category 3G for ATEX Zone 2

Spare parts list:									
Single Seat Valve SW41, SW42, SWE43, SWE44, SWE41, SWE42 Change Over Valve SW43, SW44, SW47, SW48, SWE45, SWE46, SWE47, SWE48 Device Category 3G for ATEX Zone 2									
Date: 19.07.23		Name: Shreshth		Approved by: Peters		SPX FLOW			
Date:		Name:		Approved by:		Page 27 of 27 RN ATEX 054.805-2			
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APV SW4
DN25-100, 1"-4"



SINGLE SEAT AND CHANGE-OVER VALVE

FOR SPECIFIC ATEX-APPLICATIONS

SPXFLOW®

SPX FLOW

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SPX FLOW reserves the right to incorporate the latest design and material changes without notice or obligation.

Design features, materials of construction and dimensional data, as described in this manual, are provided for your information only should not be relied upon unless confirmed in writing. Please contact your local sales representative for product availability in your region. For more information visit www.spxflow.com.

ISSUED 07/2023 - Original Manual
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Scan for SW4 Valve
Maintenance Video

