

## W71 & W73 Series

GENERAL PURPOSE DOUBLE SEAT MIX PROOF VALVES



Engineering excellence, allied to stringent quality control, ensures that SPX FLOW's unrivalled range of WCB products complies with the highest international standards for hygiene. In the light of growing pressure worldwide to deliver safe, high quality food, all SPX FLOW products are designed for easy cleanability, while minimizing the use of valuable resources, such as energy.

The WCB product portfolio includes a wide range of pumps, valves, heat exchangers, mixers and homogenizers designed for use in the food, dairy and brewing industries, as well as in chemical, healthcare, pharmaceutical processing and heavy industries.

SPX FLOW, Inc. (NYSE:FLOW) is a leading manufacturer of innovative flow technologies, many of which help define the industry standard in the market segments they serve. From its headquarters in Charlotte, North Carolina, it operates a sales and support network, centers of manufacturing excellence, and advanced engineering facilities, throughout the world. Its cutting-edge flow components and process equipment portfolio includes a wide range of pumps, valves, heat exchangers, mixers, homogenizers, separators, filters, UHT, and drying technology that meet many application needs. Its expert engineering capability also makes it a premium supplier of customized solutions and complete, turn-key packages to meet the most exacting of installation demands.

Incorporating many leading brands, SPX FLOW has a long history of serving the food and beverage, power and energy, and industrial market sectors. Its designs and engineered solutions help customers drive efficiency and productivity, increase quality and reliability, and meet the latest regulatory demands. In-depth understanding of applications and processes, state-of-the-art Innovation Centers, and advanced pilot/testing technology further assist in optimizing processes and reducing timescales to reliably meet production targets.

To learn more about SPX FLOW capabilities, its latest technology innovations and complete service offerings, please visit [www.spxflow.com](http://www.spxflow.com).

## W71 & W73 Series Mix Proof Valves

Mix Proof valves provide safe separation of dissimilar products within the same valve body. For general purpose Mix Proof applications, WCB offers two basic valve types: The W71 Series for shutoff service, and the W73 Series for divert applications.

### FEATURES AND BENEFITS

#### Safe, Continuous Production and Cleaning:

- Proven mix proof valve design allows plants to maximize production and minimize downtime for cleaning
- Full mix proof model portfolio for completely automated systems:
  - W71 model for general purpose shut-off with safe separation in the failed-closed position
  - W71 tank outlet version for safe separation between tank and servicing pipeline
  - W73 models for non-slamming diverting of flow

#### Robust and Durable:

- Compression seat design on upper and lower stems provide long seat life and reliability
- Optional Tef-Flow™ P seats are a durable, chemically inert solution for demanding, high temperature, or sticky processing applications
- WCB's signature machined-from-bar bodies and components offer a robust and reliable valve solution
- Consistently thick body wall dimensions & laser welded port extensions minimize body distortion during manifolding & extreme fluid temperature changes
- Balanced design for resistance to hydraulic shock

#### Flexibility and Modularity:

- True-line mix body sizes and custom 45° or other angled ports available to match complicated pipe design
- Custom port lengths and center-to-center dimensions can match competitor and legacy series valves to provide easy drop-in replacements
- AL6XN alloy product zone parts available for corrosive products
- Various control top models available to fit customer needs: cost-effective CU4; full-featured, robust WCB control tops; or state-of-the-art Burkert 8681
- Choice of adapter options with stem flush, wiping stem seals, and steam sterilization

**Low Cost of Ownership with Easy Maintenance:**

- Heavy-duty construction maximizes service life
- Minimum propriety parts gives off-the-shelf availability and low price of most spares and tools
- Long life actuator is field-maintainable with finger-safe, caged springs and cartridge piston assemblies
- Simple, easy-to-maintain design is intuitive and does not require advanced mechanical skills
- Compressed air not required for disassembly, maintenance, or assembly procedures after removal from body
- Adjustable seat clean travel allows users to optimize CIP flush going to drain
- External flush connections are stationary allowing hard piping of utilities and no pinch points

**Domestic Manufacture, Local Support:**

- Design, manufacturing, assembly, inventory, & customer service in Delavan, Wisconsin, USA
- Value-added and established distributor network

**MATERIALS**

Product Wetted: Stainless Steel, ASTM 316L (UNS-S31603); (DIN-1.4404)  
 Non-Product: Stainless Steel, ASTM 304 (UNS-S30400); (DIN-1.4301)  
 Seat: Compression Seal on Upper and Lower Stems  
 Elastomers: EPDM or FKM (Fluoroelastomer)  
 FFKM (Kalrez®) *available upon request.*

Internal  
 Surface Finish: ≤ 32 Ra (≤0.8 µm) *Other finishes available upon request.*

**PRESSURE RATINGS**

OPERATING PRESSURE	
SIZE	MAXIMUM PRESSURE AT 70°F/21°C
1.5" - 4"	150 PSI (10 bar)
6"	Consult Factory
2"- 4" SCH. 5	150 PSI (10 bar)
6" SCH. 5	Consult Factory

Typical product applications

**Beverage**

- Beer
- Cider
- Fruit Drinks
- Liquid Sugar and Glucose
- Soft Drinks
- Wine
- Wort



**Food**

- Animal Oils
- Flavorings
- Pet Food
- Soups and Sauces
- Vegetable Juices
- Vegetable Oils
- Vinegars



**Pharmaceutical and Toiletries**

- Emulsions
- Extracts
- Lotions
- Perfumes
- WFI (Water for Injection)
- High Purity Water
- Pure Water

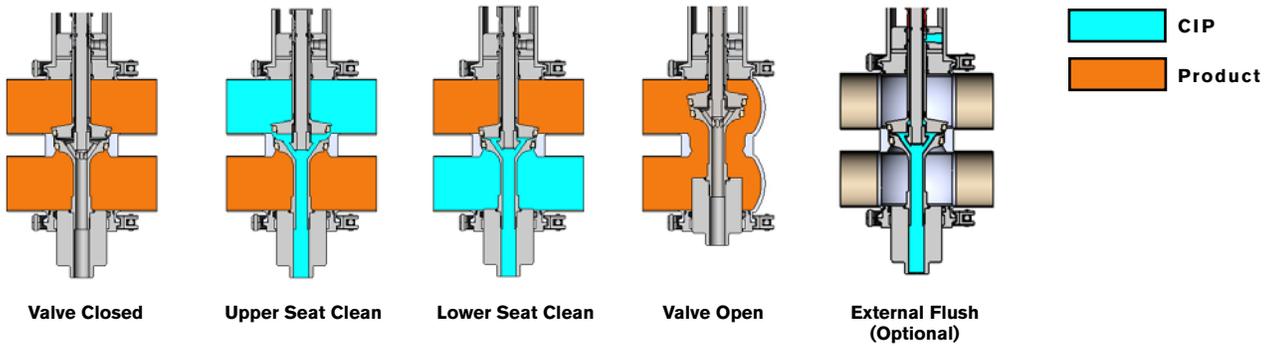


## THEORY OF OPERATION

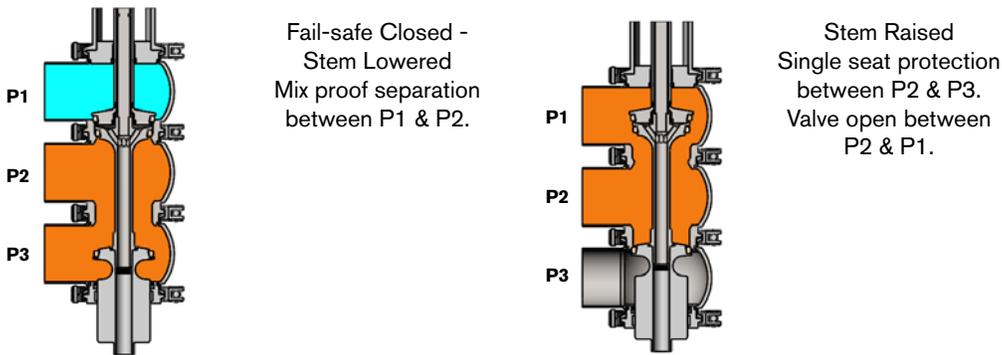
Mix proof valves are used to safely and efficiently process two different fluids (typically product and CIP) through the valve simultaneously. The mix proof design has two compression seats which isolate the upper and lower pipe lines when the valve is in the fail-safe closed position. The atmospheric vent cavity in between the seats creates a path for any leakage should the seats fail as well as a drain for CIP solution during seat cleaning. An optional external flush is available to clean the area between the seats and the vent drain while the valve is closed during production.

*Note: Due to the compression seat design, it is acceptable for a minor amount of fluid to spill through the vent drain during transitioning open and closed. This occurs only when fluid is in the lower pipe line.*

### W71 Series - Shut-Off



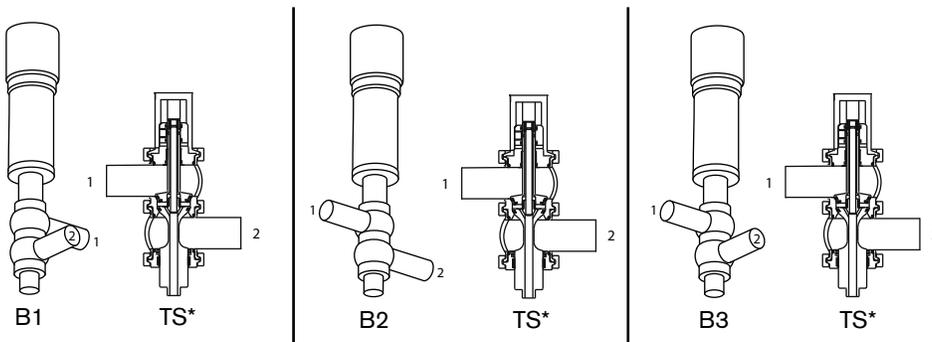
### W73 Series - Divert



## OPTIONS AND ACCESSORIES

### W71 - SHUT-OFF

#### BODY CONFIGURATIONS

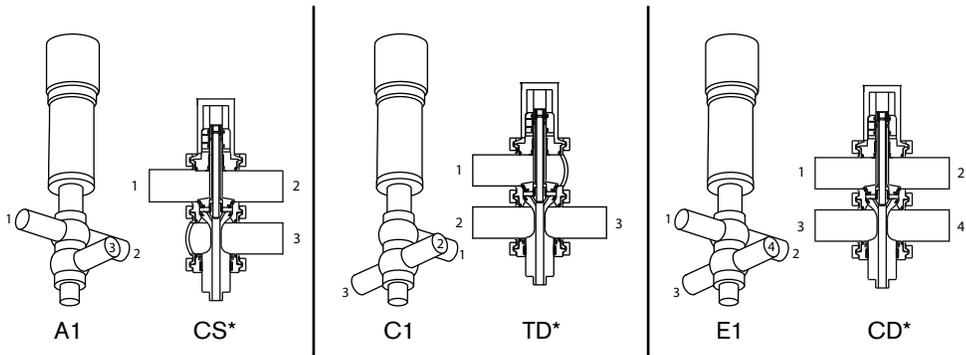


\*Two Piece Clamped Bodies allow ports to be rotated in any direction.

**OPTIONS AND ACCESSORIES, CONTINUED**

**W71 - SHUT-OFF**

**BODY CONFIGURATIONS**



\*Two Piece Clamped Bodies allow ports to be rotated in any direction.

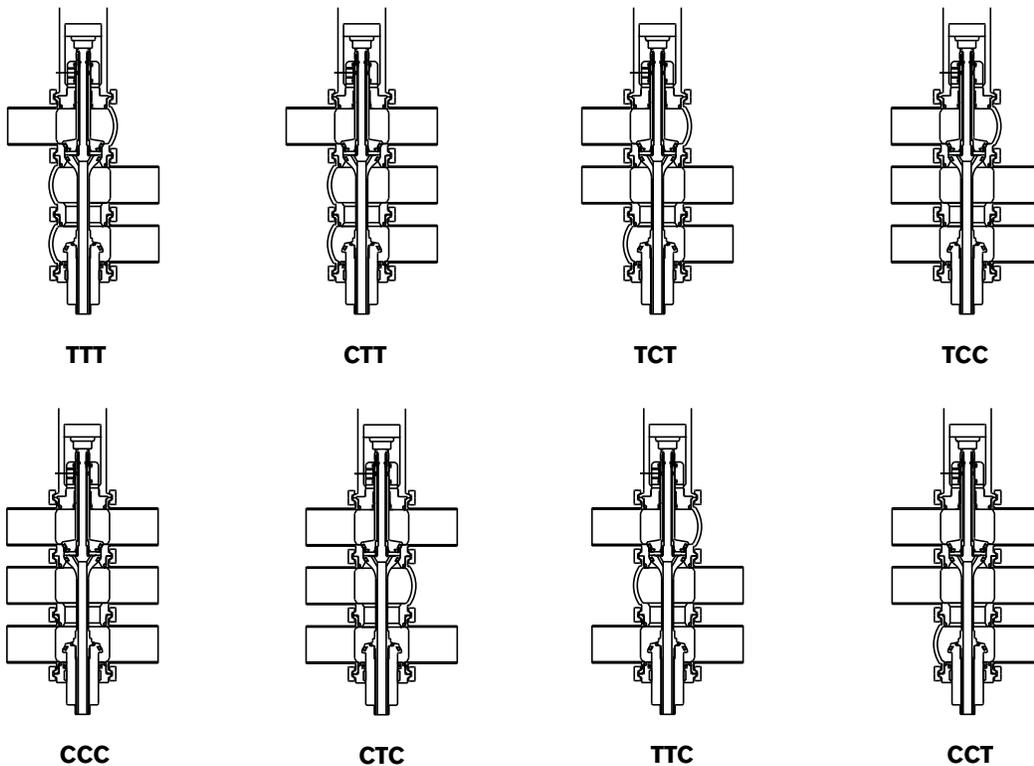
**W71 - TANK OUTLET VALVE**

**Two Piece Clamped Bodies\***



**W73 - DIVERT**

**Three Piece Clamped Bodies\***



\*Clamped bodies allow for ports to be rotated in any direction.

# Control Tops

## WAUKESHA CHERRY-BURRELL CONTROL TOP



New Set & Forget Control Top



### FEATURES AND BENEFITS

- Transparent Control Top keeps all electrical components visible.
- Maintainable, designed with the user in mind, making assembly and troubleshooting worry free and easy.
- Waukesha Cherry-Burrell uses the industry's most widely recognized electrical components, so access to off the shelf replacement parts is easy, ensuring quick delivery and less down time.
- NEMA 4x (IP64)
- Stainless Steel Control Top Option

### CONNECTOR OPTIONS

- S/O Cord Grip for hard wire (std)
- Quick Disconnect Pin Connector

### INTERFACE OPTIONS

- ASi Field Bus Card
- Device Net Field Bus Network Card

### POSITION INDICATION

- Set & Forget Switch
- Inductive Proximity Switches 20-140V AC/DC, 2-Wire (Std)
- Microswitches 24VDC, 110VAC
- Intrinsically safe options 5-24VDC

### SOLENOID VALVES

- 24V DC or 110V AC

## CU4 CONTROL TOP



### FEATURES AND BENEFITS

- Reliability and long service life - robust clamp connection, reinforced Stainless Steel air coupling threads to avoid air leakages, and water tight seals
- Cost-effective - simple design and limited options for basic control top functionality
- Ease of operation - contains manual override solenoids and adjustment screw to throttle air flow to actuator to ensure optimal opening and closing
- Clarity - clear and bright indication of valve position - 5 diodes in LED panel and convenient location
- Standardization - same control top used on various APV valve lines, offers common look and controls interface
- NEMA 6 (I67)

### CONNECTOR OPTIONS

- S/O Cord Grip for hard wire (std)
- Quick Disconnect Pin Connector

### INTERFACE OPTIONS

- ASi Field Bus Card
- Profibus and DeviceNet (CU3)

### POSITION INDICATION

- 2 internal feedback sensor switches for valve open/valve closed position detection

### SOLENOID VALVES

- 24V DC or 110V AC
- Select 1 or 3 Solenoids

## 8681 CONTROL TOP



### FEATURES AND BENEFITS

- Contact free position sensor including (3) programmable feedback signals
- Positions easily taught via intuitive push buttons or Autotune feature to ensure quick & easy set-up
- Ultra-bright 360° visual LED position indication with adjustable red, yellow, & green color assignments provide clarity from all points of view and avoid confusion
- Manual override and air throttle adjustable solenoids to assist start-up, maintenance, and troubleshooting
- Up to IP69K washdown rating available (IP65/67 as standard) for high washdown environments
- Built-in microcontroller tracks cycles and alerts operator when preventive maintenance is required
- Simple and robust stainless steel adapter & chemically resistant polycarbonate head
- Similar price as WCB control tops
- Supplied by industry leading Burkert Fluid Controls
- Class 1, Div 2 Explosion Proof option available

### CONNECTOR OPTIONS

- S/O Cord Grip for hard wire (std)
- Quick Disconnect Pin Connector

### INTERFACE OPTIONS

- ASi Field Bus Card
- Device Net Field Bus Network Card

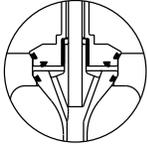
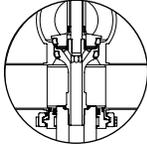
### POSITION INDICATION

- (3) programmable position sensors in control top

### SOLENOID VALVES

- 24V DC or 110V AC
- Manual override and air throttle adjustment
- Up to (3) available in control top

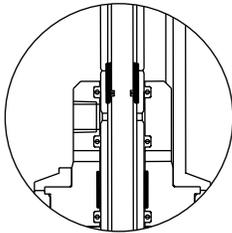
**Seat Options**

Seat Type	Material	Maximum Temperature
 Tri-Ring (TR) Compression Seal Upper & Lower Stems	EPDM	Oper. 280°F (137°C) Steril. 275°F (135°C)
	FKM (Fluoroelastomer)	Oper. 350°F (176°C) Steril. - Consult Factory
 Tef-Flow P (TFP) Compression Seal Upper & Lower Stems	PEEK®	Oper. 280°F (137°C)

Balanced Lower Stems: Standard on all sizes.

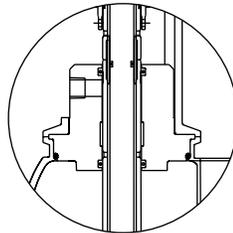
Balanced Upper Stems: Optional on 2"-3"; Standard on 4"-6".

**Adaptor Options**



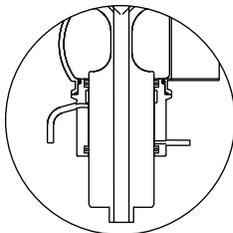
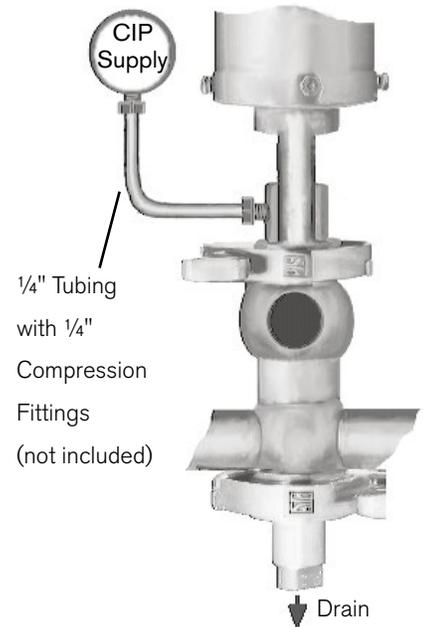
**External Liquid Flush (vent cavity only)**

1/4" NPT Flush Connection for cleaning the area between the seat and throughout the vent/drain cavity. Flush Pressure: 30 psig (2.1 bar) min. to 45 psig (3.1 bar) max. Flush access to vent/cavity only when valve is in closed position.



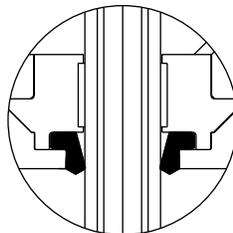
**External Steam Barrier - Upper Stem**

1/4" NPT Connection for steam trace of the upper stem o-ring and vent/drain cavity. Steam access to vent/drain cavity when valve is in open or closed position. Steam Pressure: Saturated steam 10 psig (.7 bar) max. Used with lower stem flush.



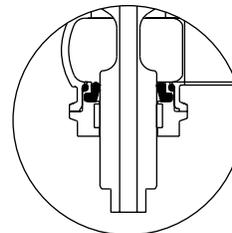
**External Flush Lower Stem**

1/4" Tube OD Connection for liquid or steam trace of the lower stem and o-ring. Flush Pressure: 30 psig (2.1 bar) min. to 45 psig (3.1 bar) max. Steam Pressure: Saturated steam 10 psig (.7 bar) max.



**Wiping Stem Seal (Upper Stem)**

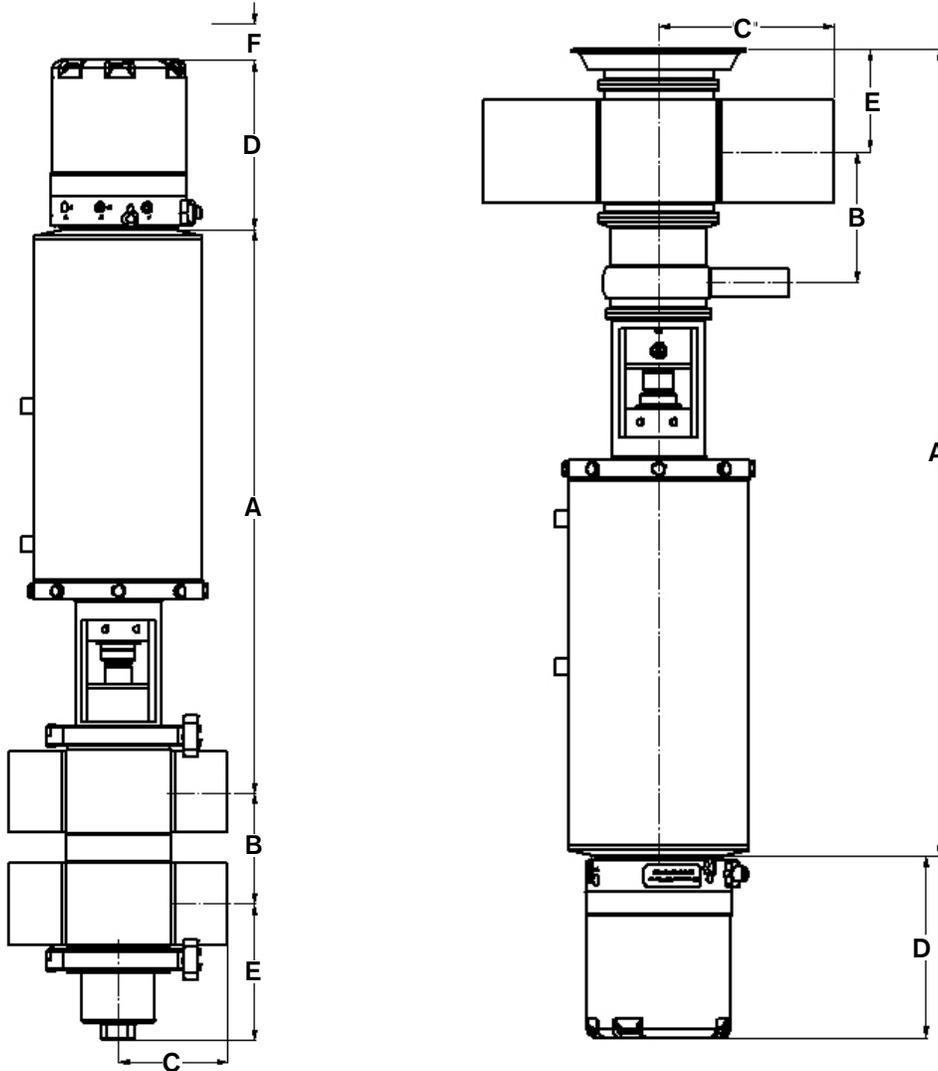
Optional seal for both upper and lower stems, in place of standard o-ring available in EPDM or FKM (Fluoroelastomer).



**Wiping Stem Seal (Lower Stem)**

## PRODUCT DIMENSIONS

### W71 Series - Shut-Off



VALVE SIZE TUBE OD INCH (MM)	A SEE NOTE 1 & 2	A1 SEE NOTE 1 & 2	B	C	E SEE NOTE 2	F SEE NOTE 3	ACTUATOR DIAMETER	STROKE LENGTH
1.5	23.20 (590)	29.00 (737)	2.63 (67)	4.00 (101)	3.50 (89)	7.50 (191)	4.00 (102)	1.080 (27)
2.0	24.00 (610)	31.20 (792)	3.13 (80)	4.00 (101)	3.70 (94)	8.50 (216)	4.00 (102)	1.375 (35)
2.5	25.60 (650)	31.80 (808)	3.63 (92)	4.00 (101)	4.40 (112)	10.00 (254)	6.00 (152)	1.75 (44)
3.0	26.60 (676)	32.80 (833)	4.13 (105)	4.00 (101)	4.70 (119)	11.00 (280)	6.00 (152)	1.75 (44)
4.0	29.30 (744)	35.40 (899)	5.13 (130)	6.00 (152)	5.80 (147)	14.00 (355)	6.00 (152)	1.75 (44)

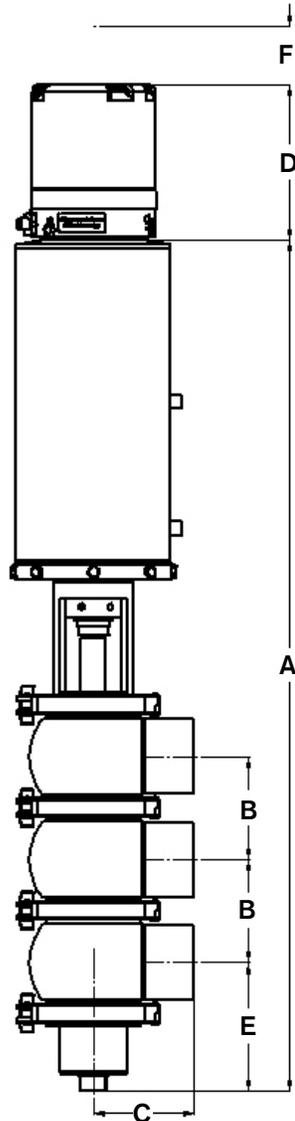
### W71 Series - Tank Outlet

VALVE SIZE TUBE OD INCH (MM)	A	B	C	E
2.5	23.70 (581)	4.03 (103)	4.02 (102)	3.04 (77)
3.0	24.20 (615)	4.28 (109)	4.02 (102)	3.29 (86)
4.0	25.18 (640)	4.77 (121)	6.02 (153)	3.79 (96)

### Control Top Dimensional Adder

CONTROL TOP	ADDER DIMENSION D INCH (MM)
WCB	6.25 (160)
8681	9.50 (241)
CU4	7.50 (190)

**W73 Series - Divert**



VALVE SIZE TUBE OD INCH (MM)	A SEE NOTE 1 & 2	B	C	E SEE NOTE 2	F SEE NOTE 3	ACTUATOR DIAMETER	STROKE LENGTH
1.5	31.63 (803)	2.63 (67)	4.00 (101)	3.50 (89)	7.50 (191)	4.00 (102)	1.080 (27)
2.0	34.33 (872)	3.13 (80)	4.00 (101)	3.70 (94)	8.50 (216)	4.00 (102)	1.375 (35)
2.5	35.43 (890)	3.63 (92)	4.00 (101)	4.40 (112)	10.00 (254)	6.00 (152)	1.75 (44)
3.0	36.93 (938)	4.13 (105)	4.00 (101)	4.70 (119)	11.00 (280)	6.00 (152)	1.75 (44)
4.0	40.53 (1029)	5.13 (130)	6.00 (152)	5.80 (147)	14.00 (355)	6.00 (152)	1.75 (44)

Note 1: W73 valves have seat lifting actuator standard. A - dimension with seat lift actuator.

Note 2: A & E - Dimensions are with standard lower housing. For dimensions with lower flush housing, contact factory.

Note 3: F Dimension - Minimum clearance above valve required for valve removal.

Note 4: All dimensions in OD tube sizes. For schedule 5 size dimensions, see instruction manual 95-03091.

Air ports on actuator are 1/8" NPT. External flush/steam connection for upper stem & vent cavity is 1/4" NPT.

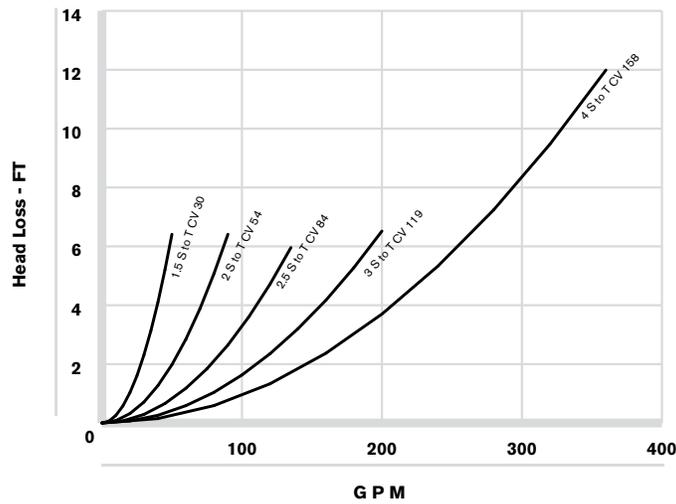
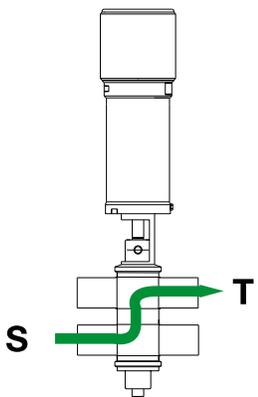
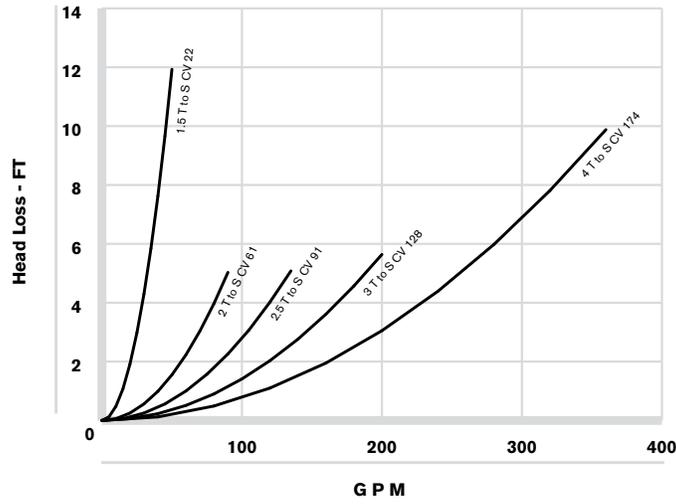
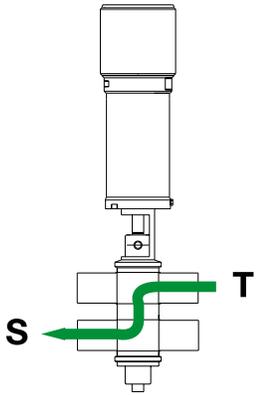
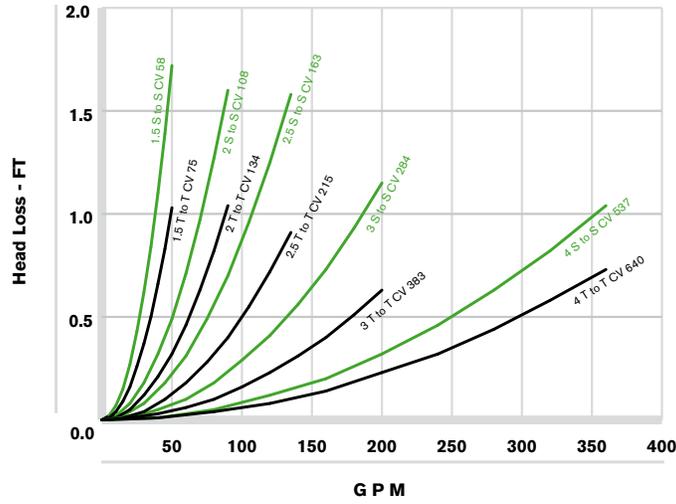
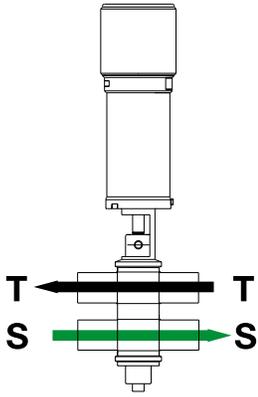
Lower stem flush connection is 1/4" Tube OD.

**ADDITIONAL TECHNICAL DATA**

Curves are based on water at 70°F (21°C).  
1 foot head - 0.433 psi

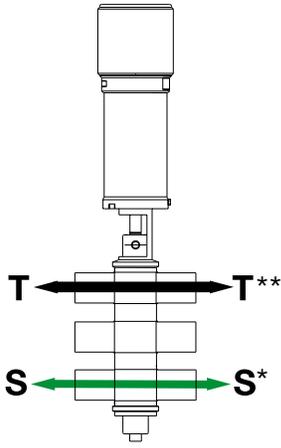
**Pressure Loss Curves**

**W71 Series Cv**

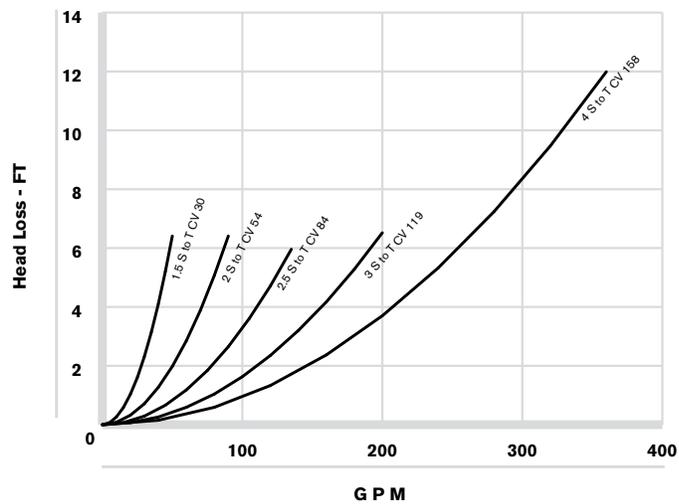
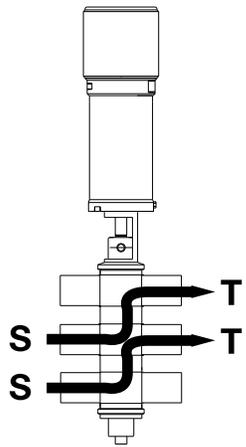
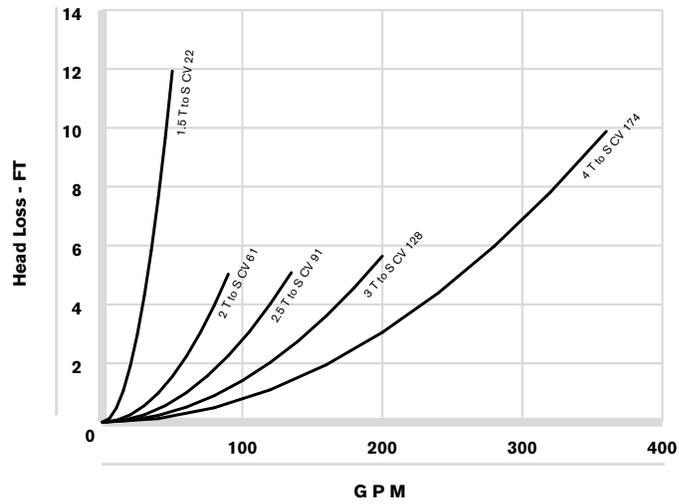
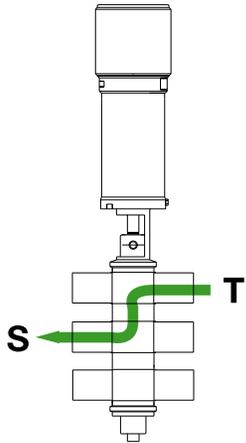
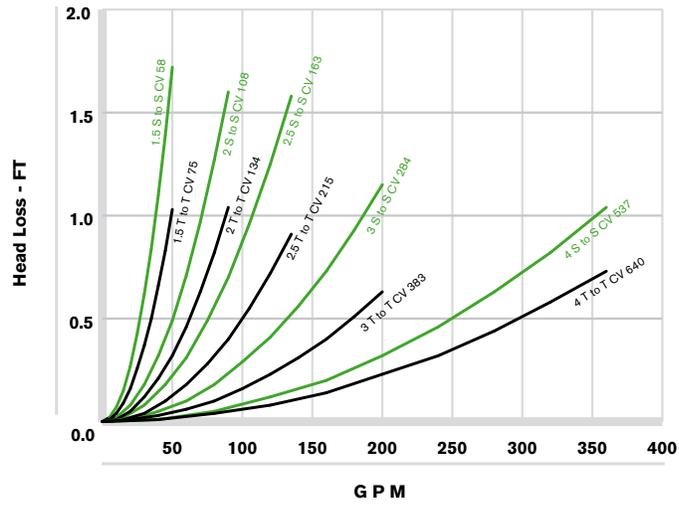


Curves are based on water at 70°F (21°C).  
1 foot head - 0.433 psi

**W73 Series Cv**



\*S to S is with valve stem raised.  
\*\*T to T is with valve stem lowered.



## W71 & W73 Series

**DOUBLE SEAT MIX PROOF  
VALVES**

# SPXFLOW

Based in Charlotte, North Carolina, SPX FLOW, Inc. (NYSE: FLOW) is a multi-industry manufacturing leader. For more information, please visit [www.spxflow.com](http://www.spxflow.com)

#### **SPX FLOW**

611 Sugar Creek Road

Delavan, WI 53115

P: (262) 728-1900 or (800) 252-5200

E: [wcb@spxflow.com](mailto:wcb@spxflow.com)

SPX FLOW, Inc. reserves the right to incorporate our latest design and material changes without notice or obligation.

Design features, materials of construction, dimensional data and certifications as described in this bulletin, are provided for your information only and should not be relied upon unless confirmed in writing. Please contact your local sales representative for product availability in your region. For more information visit [www.spxflow.com](http://www.spxflow.com).

The green "x" and "x" are trademarks of SPX FLOW, Inc.

WCB\_Valves-Double-Seat-W71-W73\_DS-1220\_US

Version 06/2020

COPYRIGHT © 2020 SPX FLOW, Inc.

Identification Number: DS-1220